



## Warnings and Precautions

The following symbols indicate important safety warnings and precautions throughout this manual. They are defined as follows:



**WARNING** indicates that serious bodily harm or death may result from failure to adhere to the precautions.



**CAUTION** indicates that damage to equipment may result if the instructions are not followed.



**NOTE** suggests optimal conditions under which the equipment will operate effectively and safely, or provides additional information to the reader.

## Warranty Disclaimer

This manual will familiarize you with the features, operation standards, and installation of Carmanah's SC315 Rectangular Rapid Flasher Beacon series. Failure to comply with the use, storage, maintenance, installation or placement instructions detailed in this manual could void the warranty.

## Standards

Perform all installation, wiring and maintenance in conformance with local building and electrical codes. Adherence to the National Electrical Code (NEC) is mandatory to comply with any certification markings. Non-adherence to code may void the warranty.

## Safety and Usage Precautions



Batteries are shipped fully-charged. Use extreme caution when handling the batteries as they are capable of generating hazardous short-circuit currents. Remove all jewelry (bracelets, metal-strap watches, etc.) before attempting to handle the batteries.

Solar panels produce DC electricity when exposed to light and can, therefore, produce an electrical shock or burn. To render solar panels inoperative, remove them from sunlight, or fully cover their front surface with an opaque material.

Before lifting any heavy or bulky equipment, ensure that the load is secured so that moving parts do not shift and it can be lifted as far as needed without back strain or loss of grip. Installation may require more than one person.

Ensure the equipment is not powered during installation and wiring of the system.

Re-check all completed wiring for proper polarity prior to energizing the system.



Changes or modifications to Carmanah equipment not expressly approved by Carmanah could void the user's authority to operate the equipment.

## Introduction

SC315 series solar LED Rectangular Rapid Flashing Beacon products are ideal for pedestrian activated crosswalk applications.

### System Components

The SC315 series can be configured to meet a variety of crosswalk requirements. The following components make up each of these configurations:

- Control Cabinet, consisting of:
  - Energy Management System (EMS)
  - Connection Bar
- Flashing LED Light Bar(s)
- Universal Light Bar Bracket(s)
- Pedestrian Push Button(s)

The EMS controls the Flashing LED Light Bar(s), responds to push button signals, and communicates to other systems in the crosswalk set.

### System Configurations

The SC315 series configurations are combined to create a complete crosswalk set. Each SC315 in the set is radio controlled, and synchronizes with the other units in the set.

### Pedestrian Confirmation LED Options

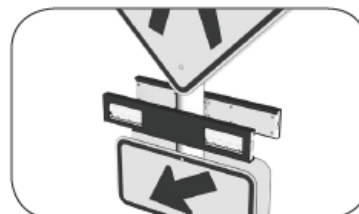
Single light bar, no confirmation light



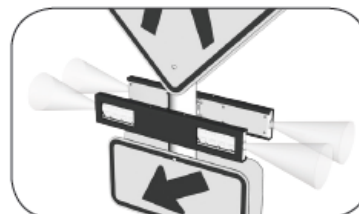
Single light bar, dual confirmation light



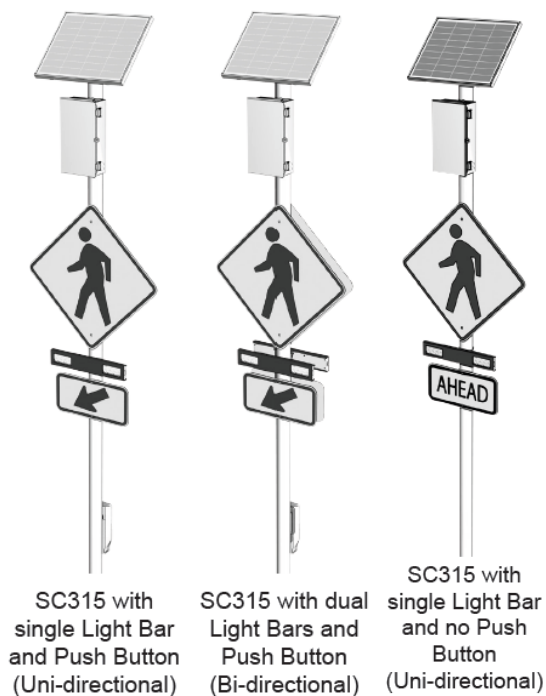
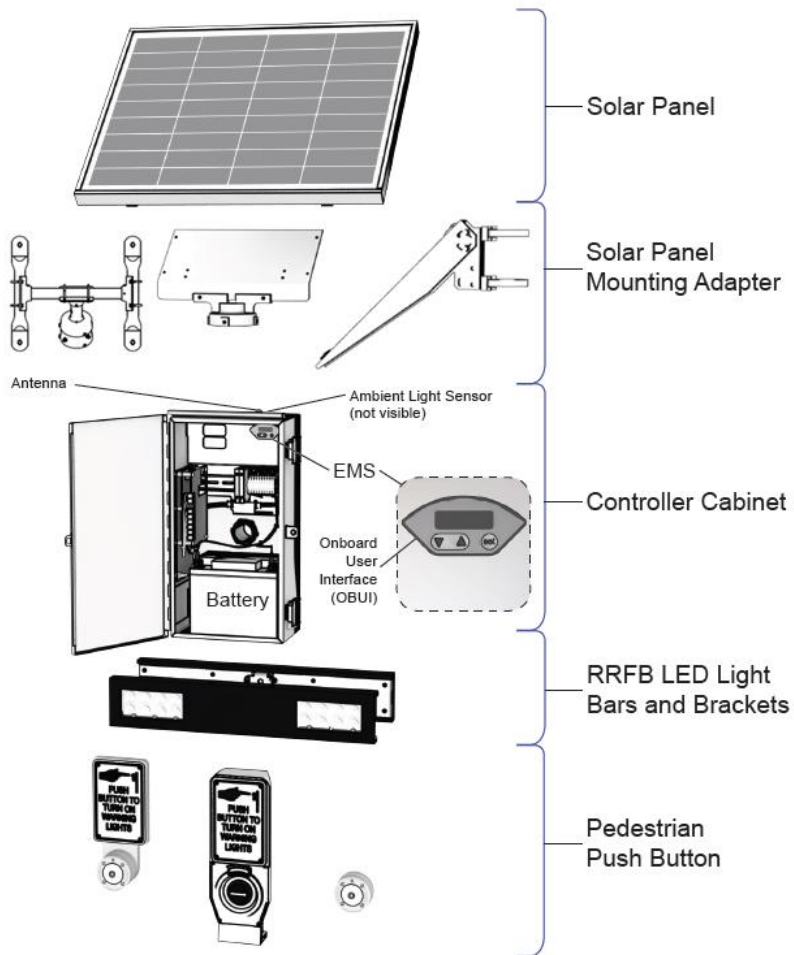
Dual light bar, no confirmation light



Dual light bar, dual confirmation light



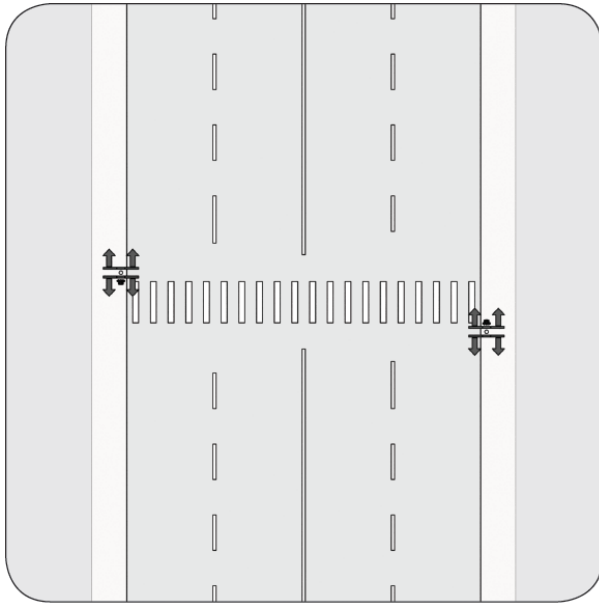
Note: Confirmation lights may be blocked on either end by using supplied opaque labels during installation.



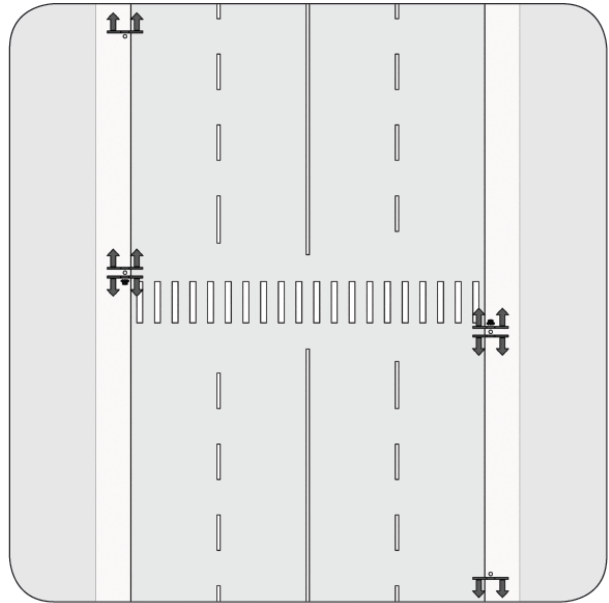
## Typical Installations

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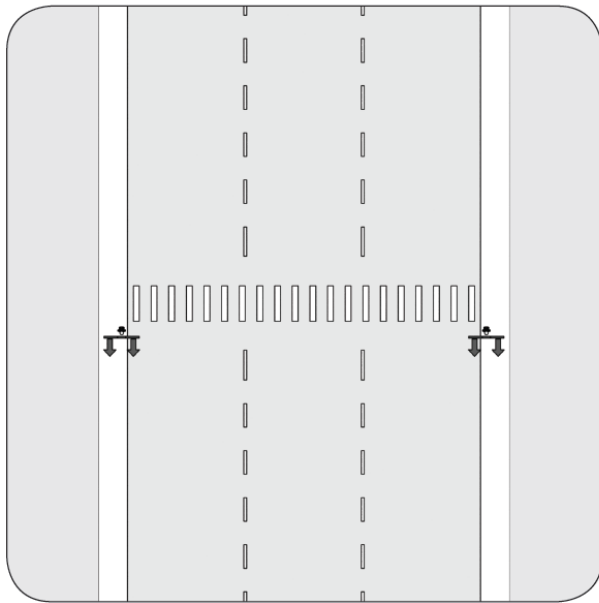
Standard - Two-way Roadway



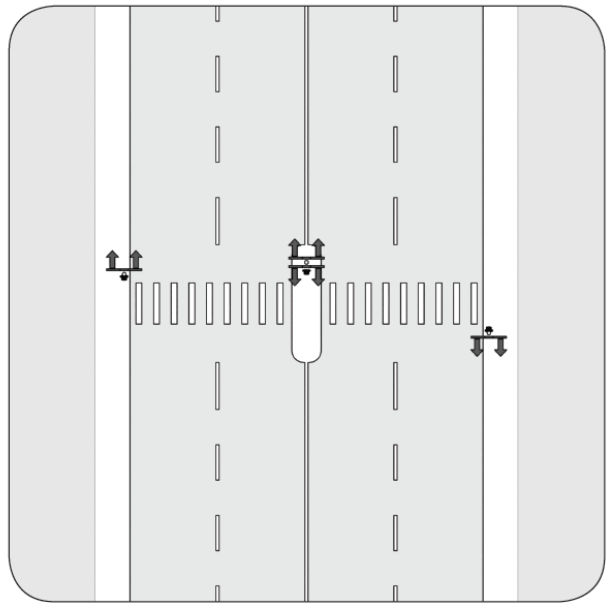
Advance - Two-way Roadway



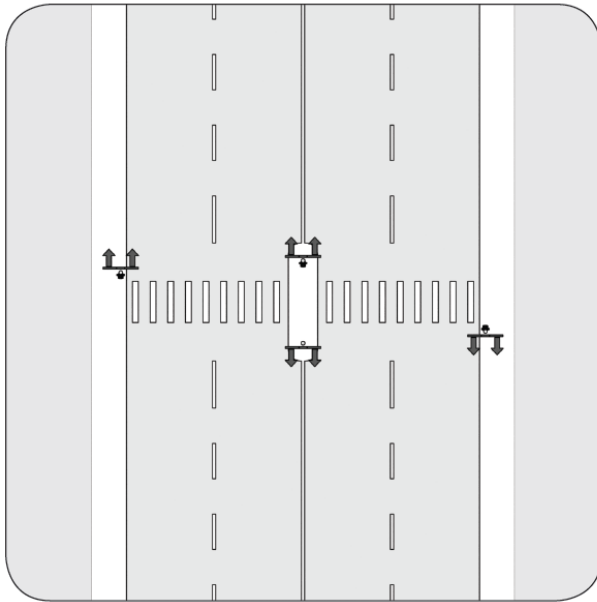
Standard - One-way Roadway



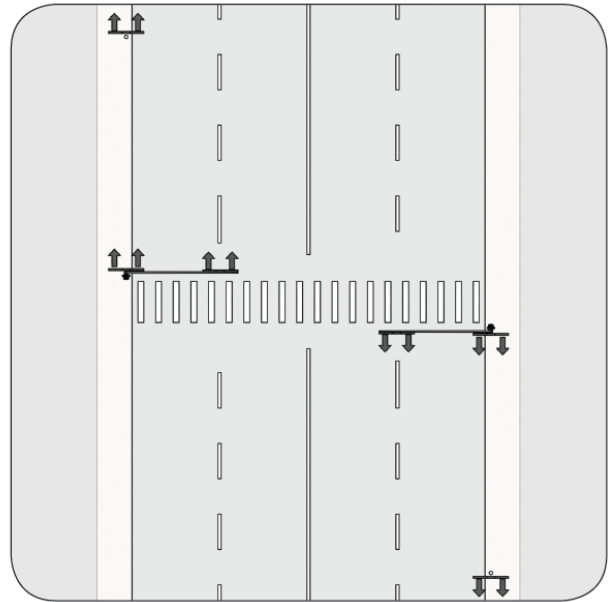
Single Pole Median - Two-way Roadway



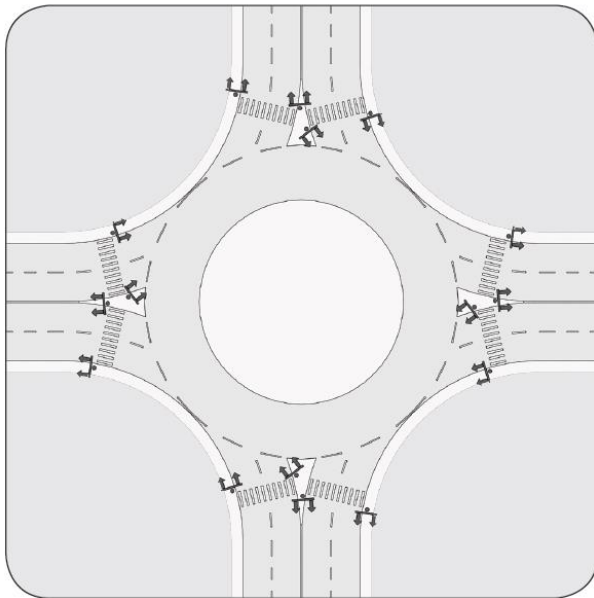
Two Pole Median - Two-way Roadway



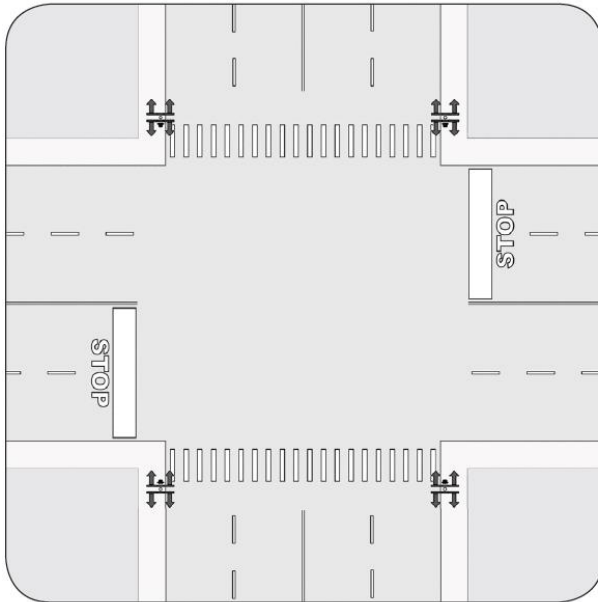
Overhead - Two-way Roadway



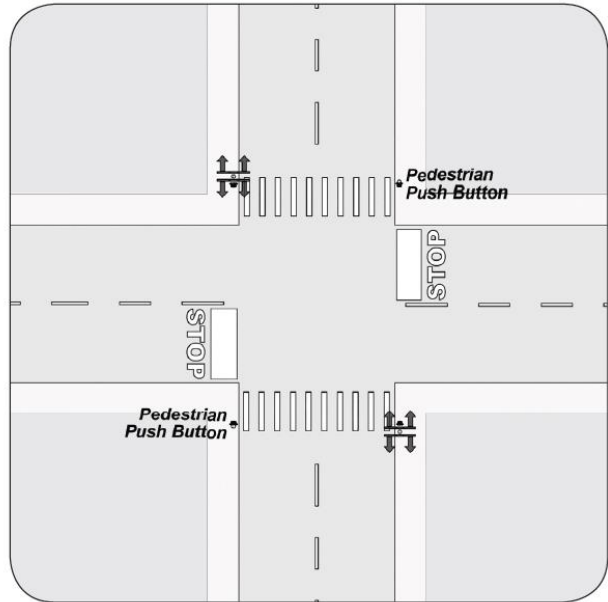
Roundabout



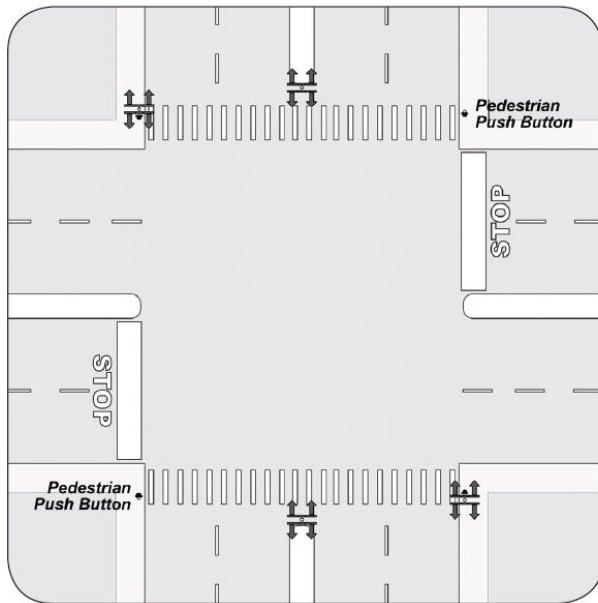
Four Pole - Parallel Crosswalks



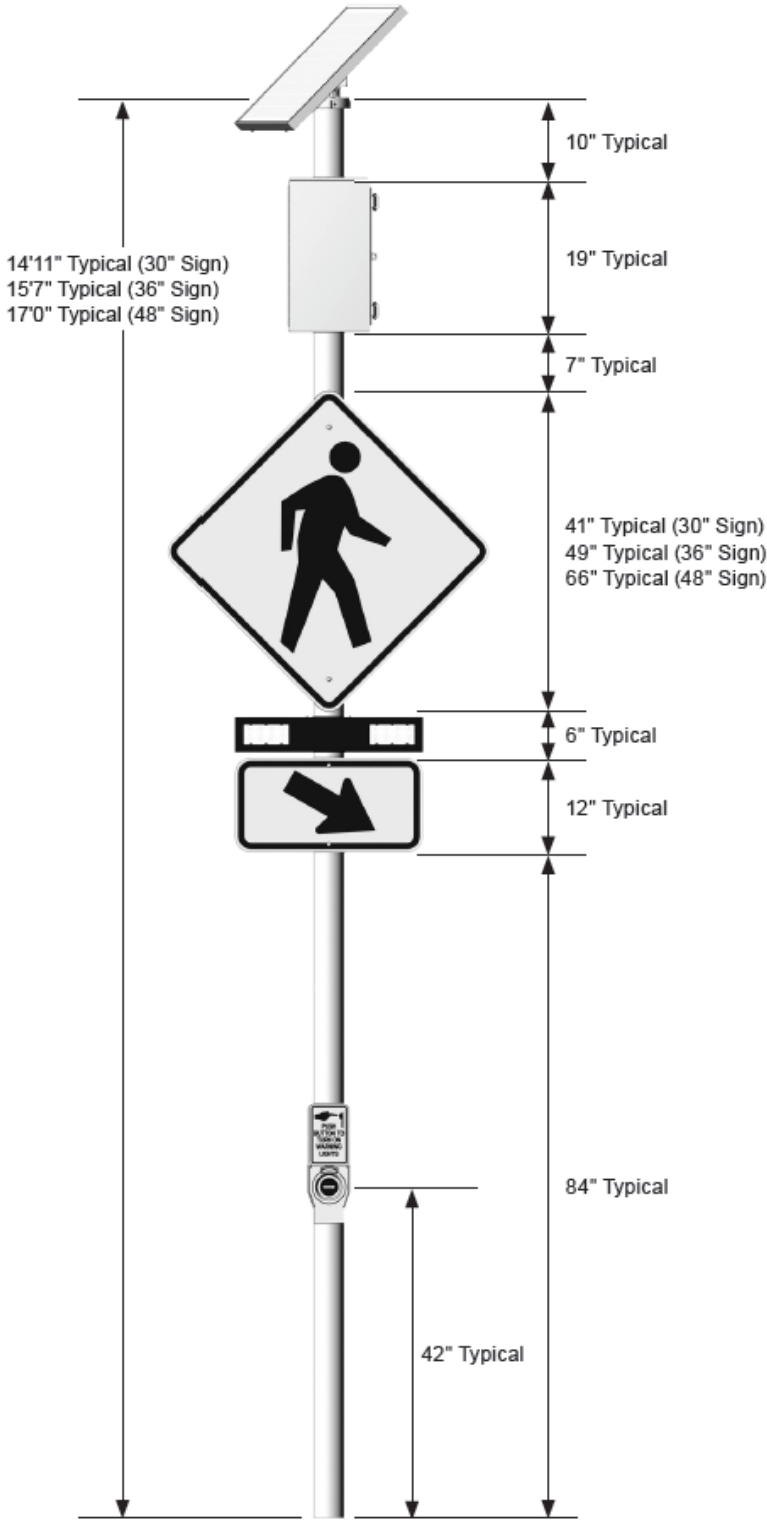
Two Pole, Staggard - Parallel Crosswalks



Four Pole with Median - Parallel Crosswalks

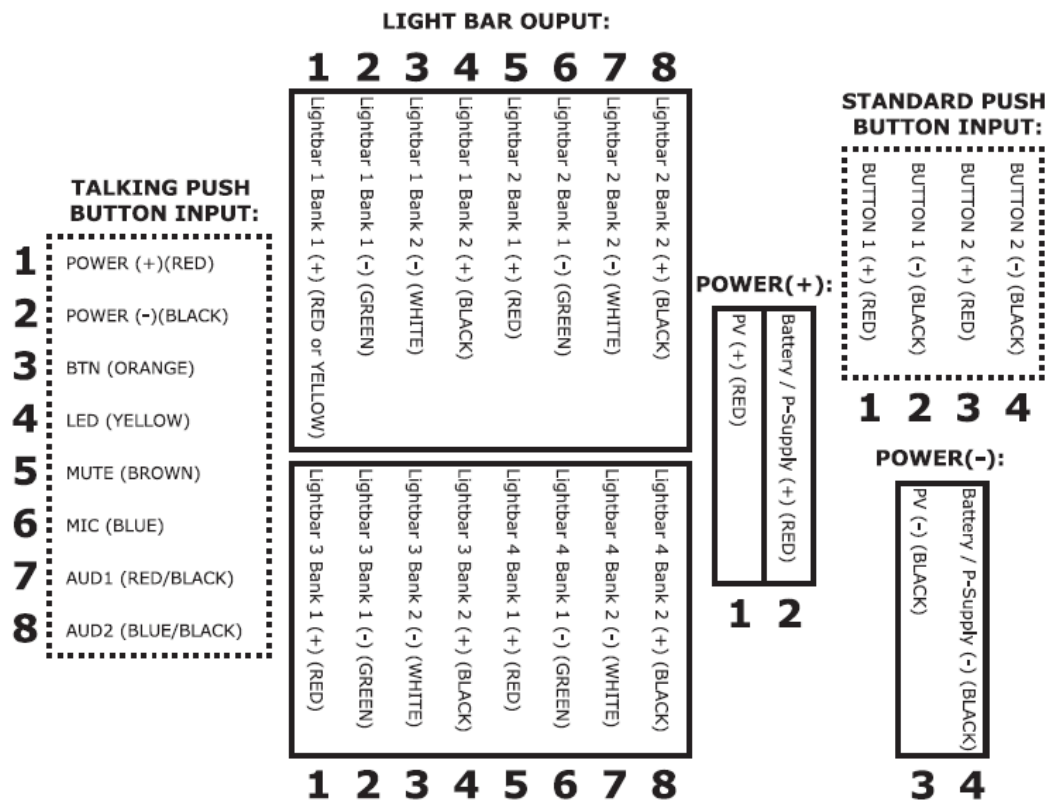


# Typical Pole and Sign Configuration



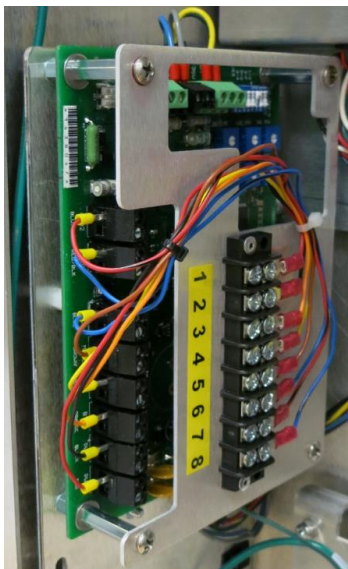


## System Wiring Connections:



### NOTE:

- Dashed Lines indicate either standard or talking push button inputs are to be used.
- Lightbar bank 1 (+) uses a yellow wire for the talking push button version.

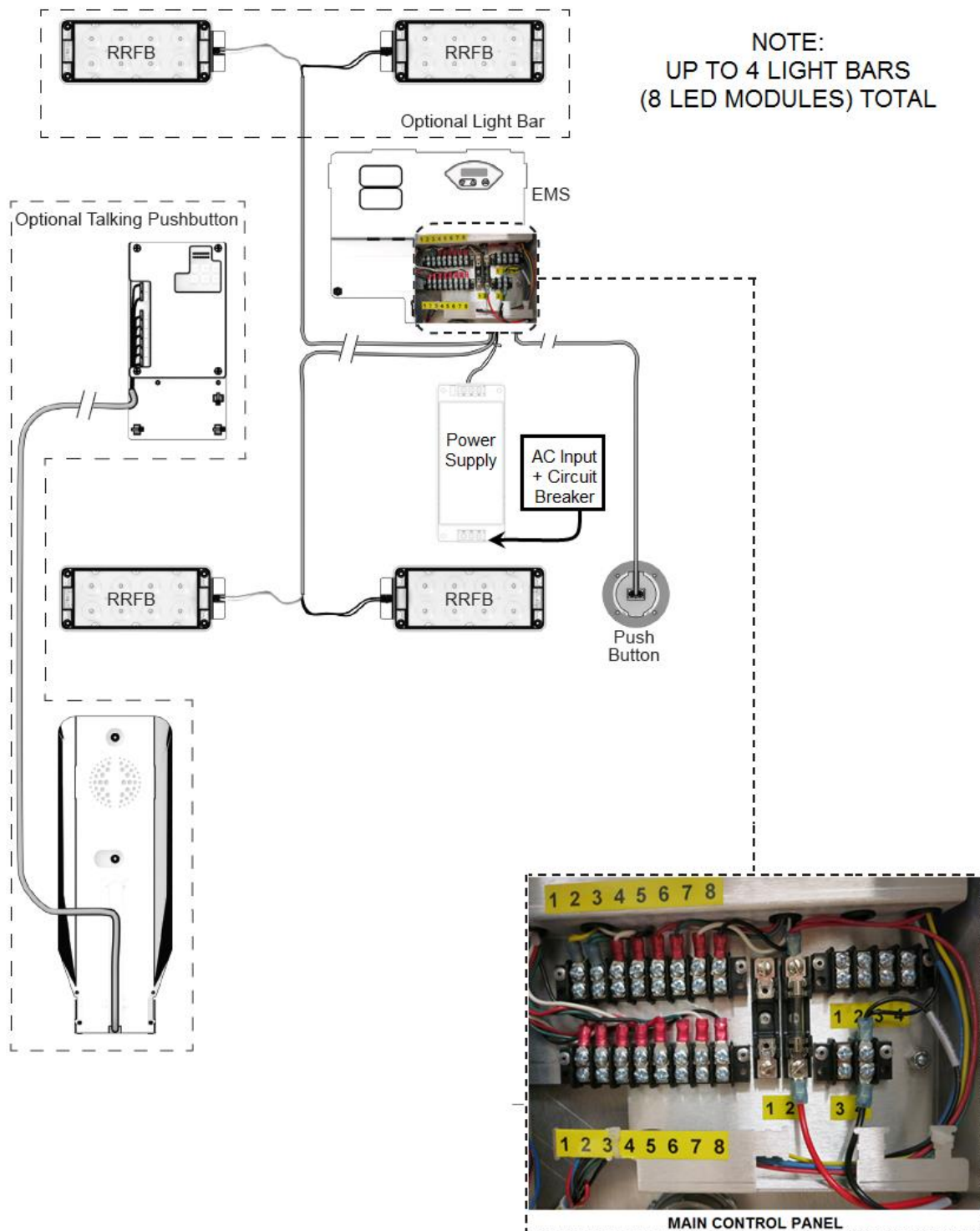


TALKING PUSH BUTTON PCB



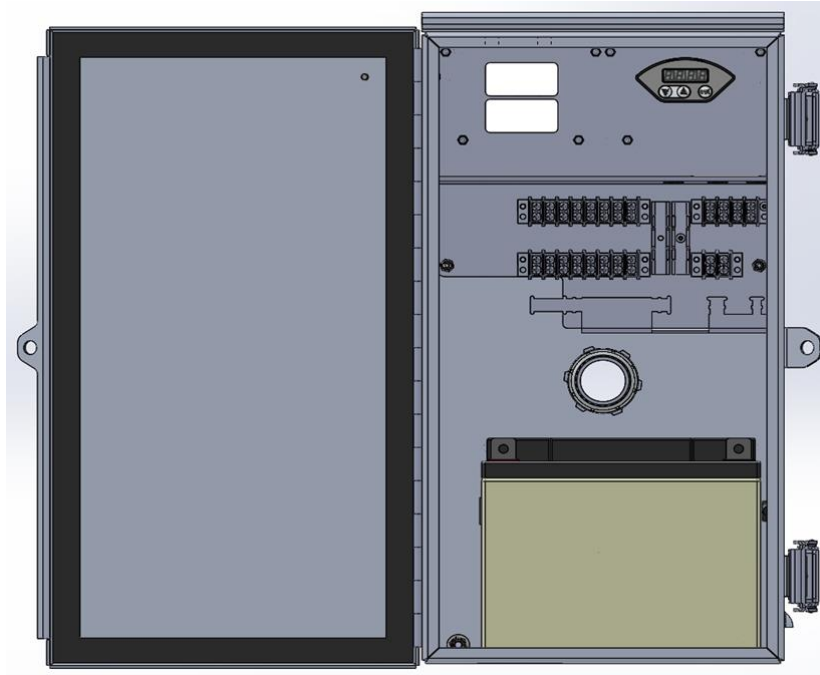
MAIN CONTROL PANEL

## Wiring Layout:

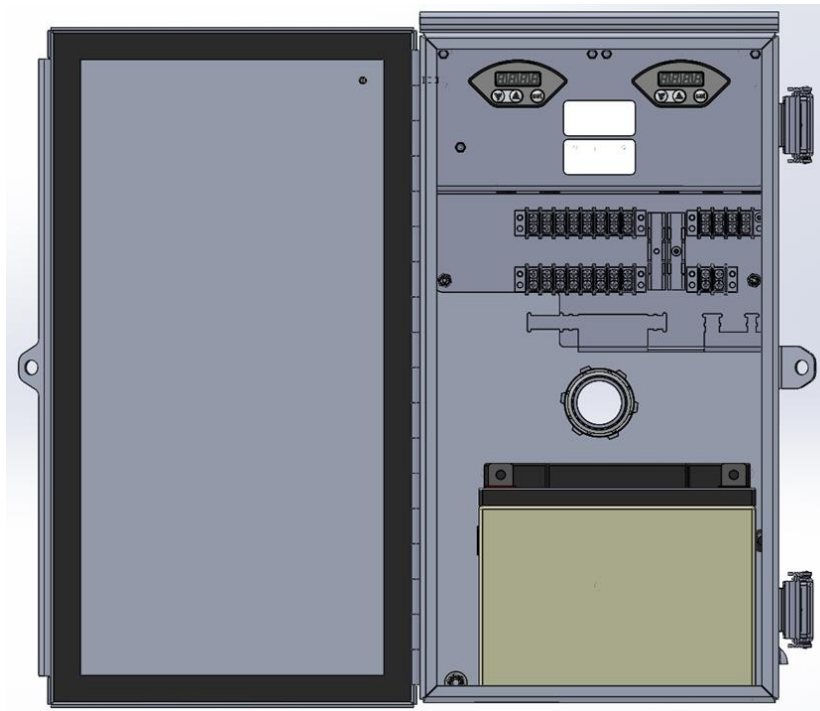


## System Configurations

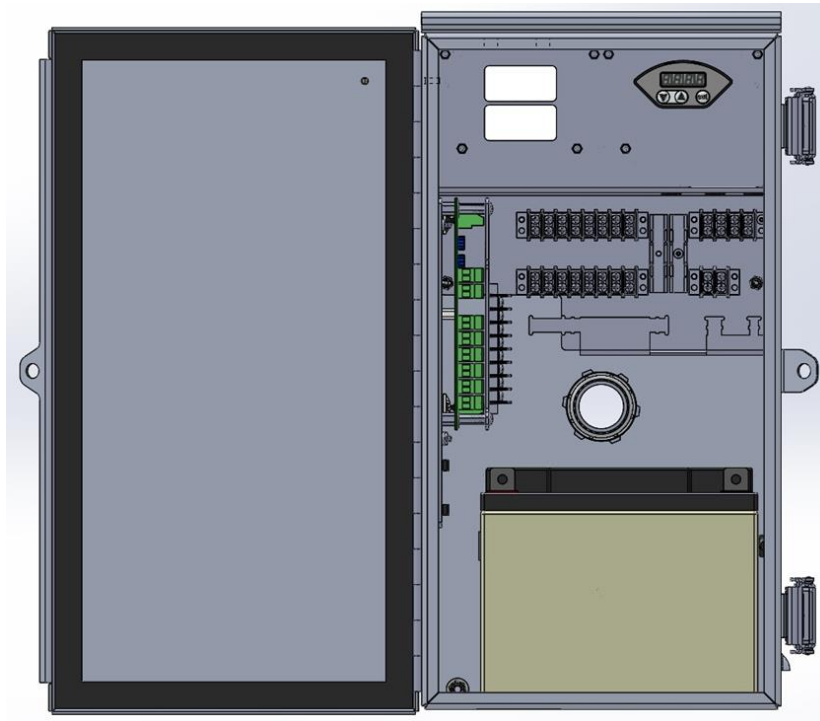
**SC315-SOLAR – Single Controller (1-2 Light Bars, Standard Push Button):**



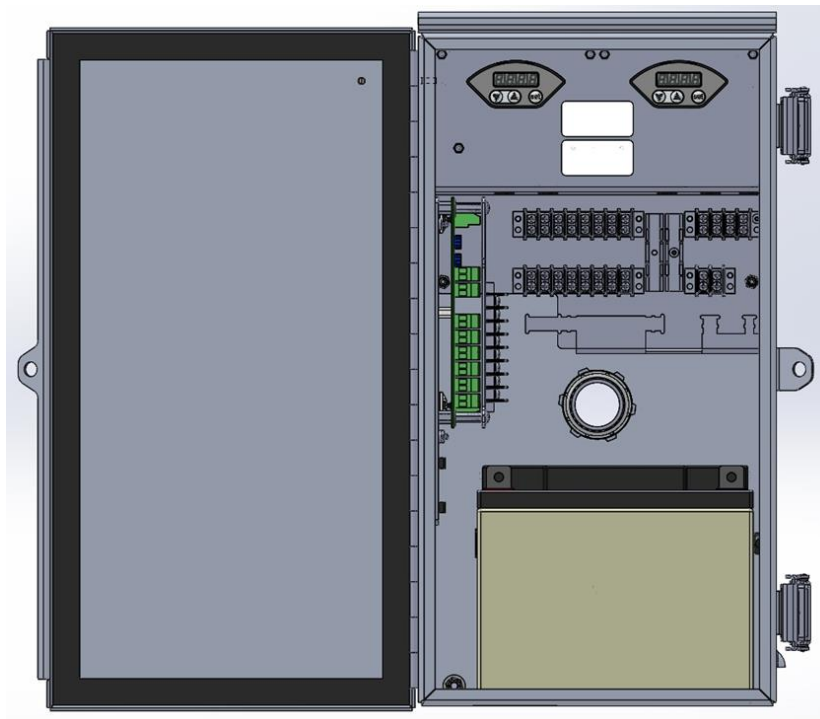
**SC315-SOLAR – Dual Controller (3-4 Light Bars, Standard Push Button):**



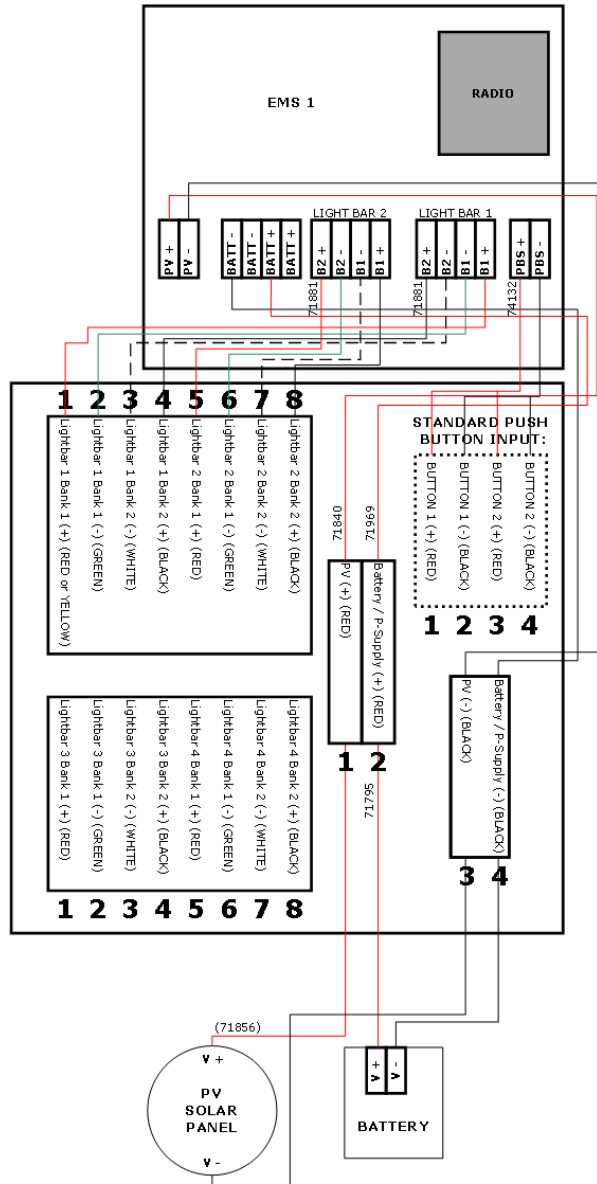
**SC315-SOLAR – Single Controller (1-2 Light Bars, Talking Push Button):**



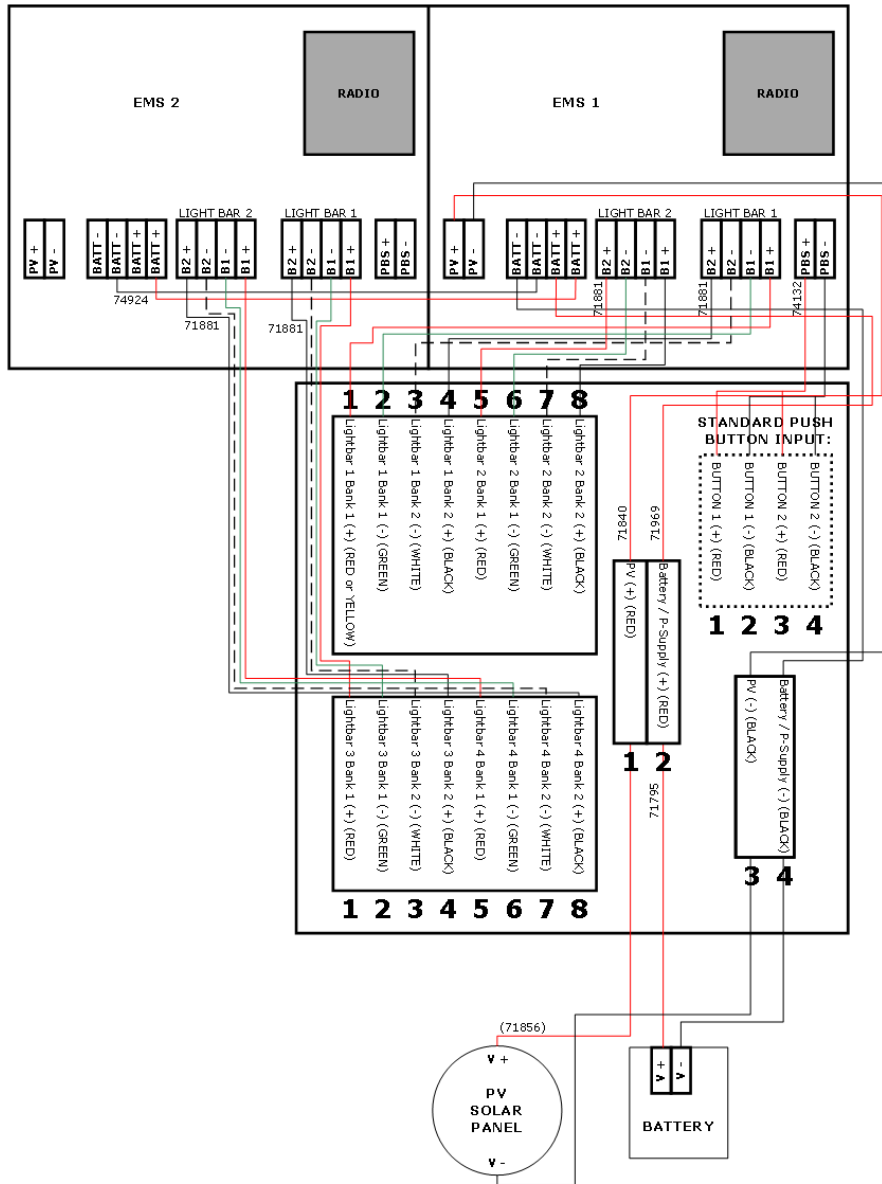
**SC315-SOLAR – Dual Controller (3-4 Light Bars, Talking Push Button):**



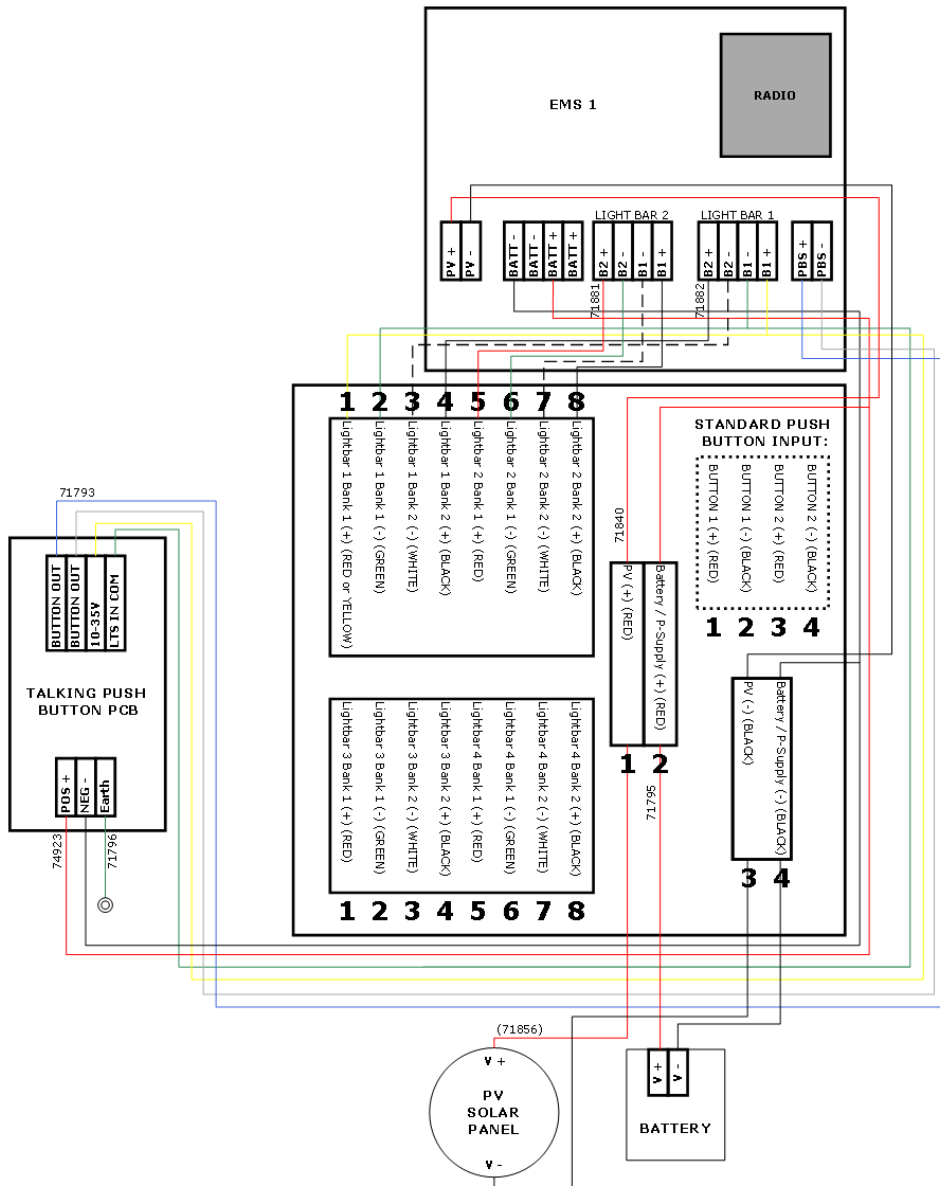
# SC315 - SOLAR, 1/2 LIGHTBARS, PUSH



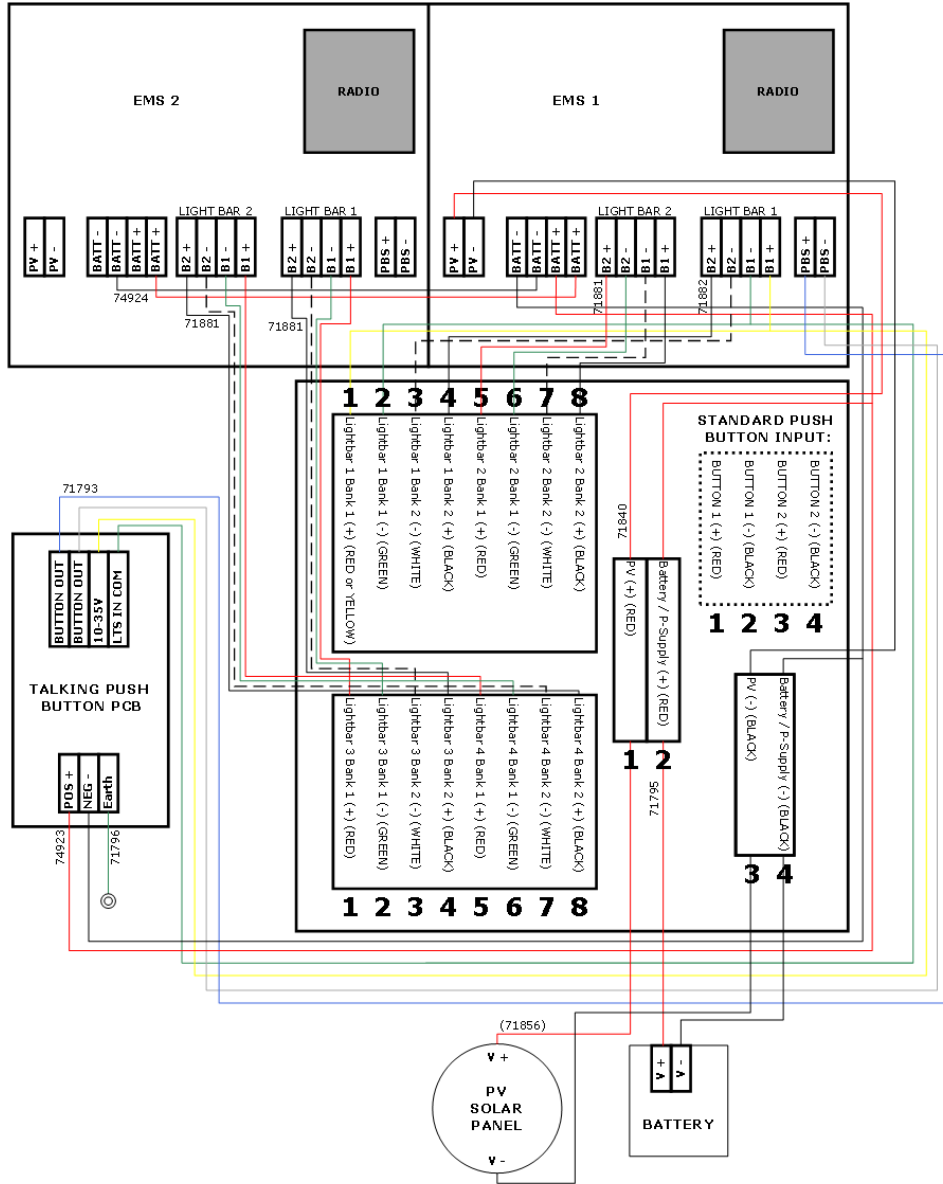
# SC315 - SOLAR, 3/4 LIGHTBARS, PUSH



# SC315 - SOLAR, 1/2 LIGHTBARS, TALKING



# SC315 - SOLAR, 3/4 LIGHTBARS, TALKING





# Installation

## Summary

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Basic steps to install a SC315 Solar LED RRFB:

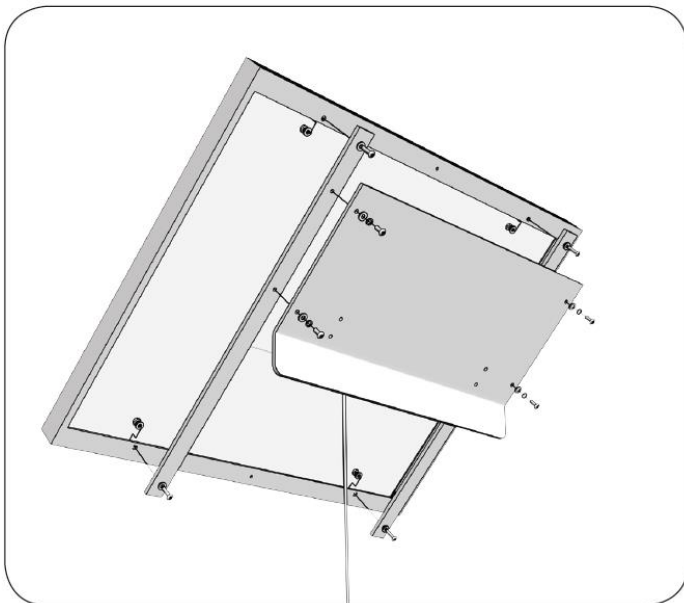
1. Mount the solar panel to pole, feeding the panel cable down the pole.
2. Mount the controller cabinet with the EMS to the pole, feeding the light bar and push button cables down the pole.
3. Mount the LED light bar universal bracket(s) to the pole.
4. Mount the LED light bar(s) to the universal bracket(s), pulling the cables through the light bar and connect the wires to the LED's.
5. Aim the LED light bars to the traffic.
6. Mount the pedestrian push button to the pole, pulling the cable through the push button mount and connect the wires to the push button.
7. Place the battery into the cabinet, connecting the battery harness.
8. Configure the EMS as required using the onboard user interface.
9. Close the cabinet and ensure the solar panel is facing the equator (pointing south if you are in the northern hemisphere).

## Step by Step Instructions

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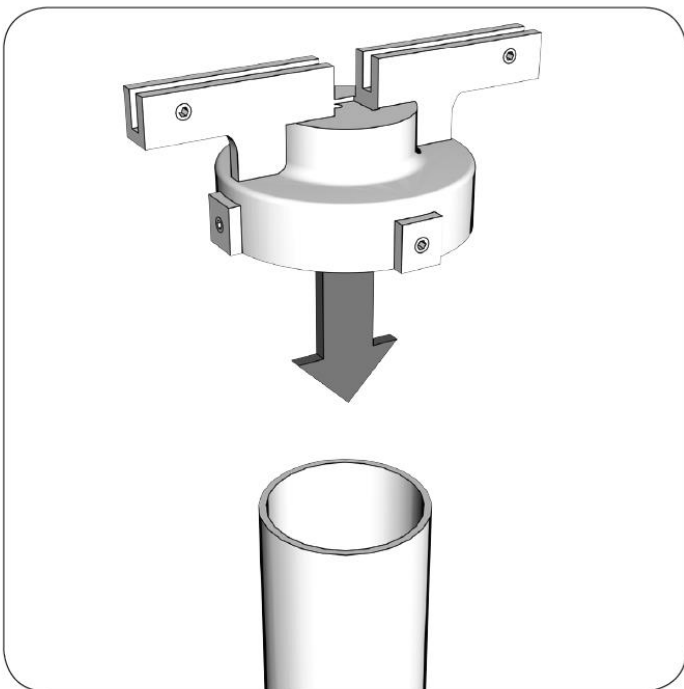
1

For top pole mount, attach the solar panel rails and mounting adapter plate. For side pole solar panel mount, see step 7 in this manual.



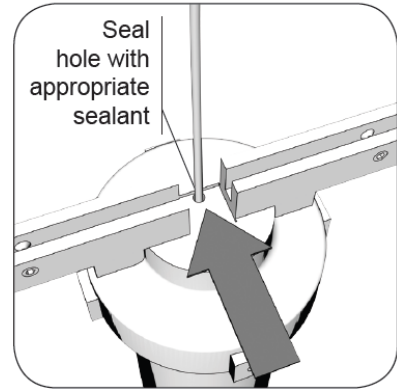
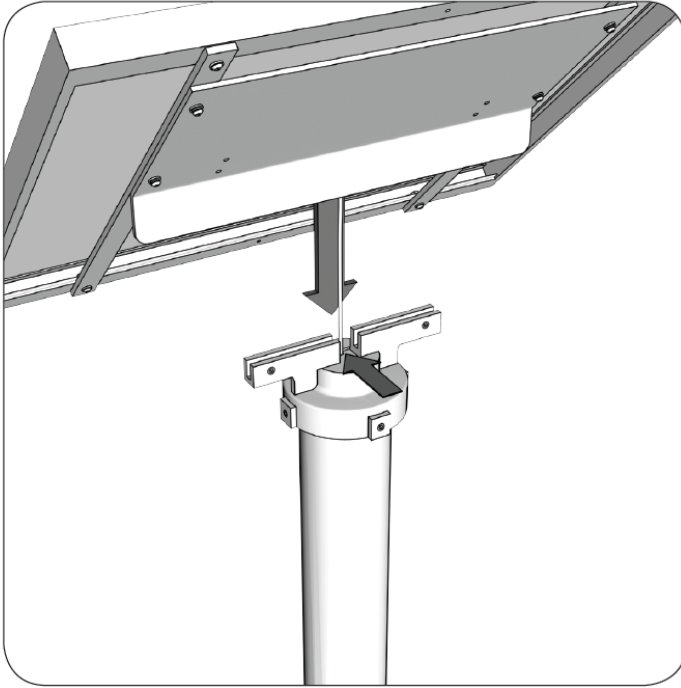
2

Attach the solar panel pole adapter to the pole.



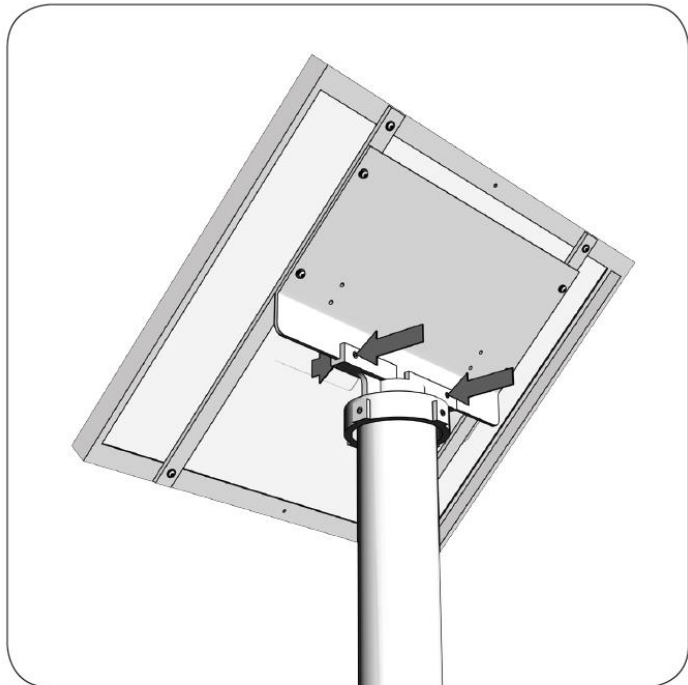
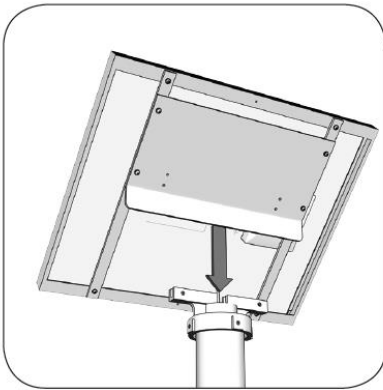
3

Feed the solar panel cable through the post adapter and down the post. Note the orientation of the hole for the cable in the pole adapter. Seal the hole in the pole adapter with appropriate sealant.



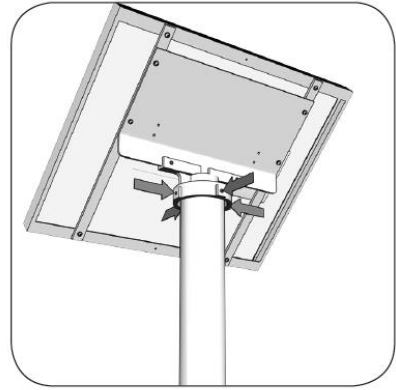
4

Lower the solar panel onto the pole adapter, and secure the pole mount set screws.



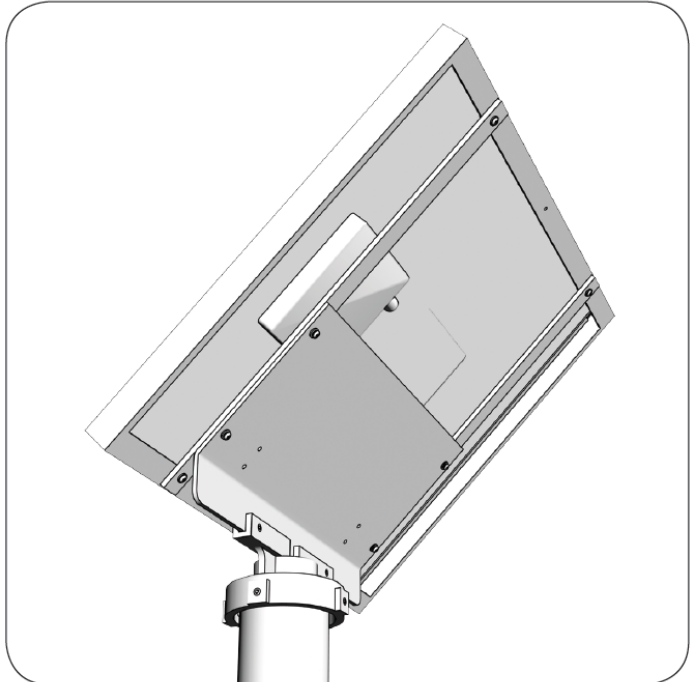
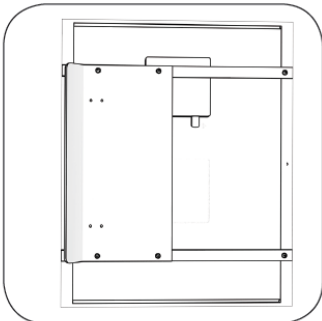
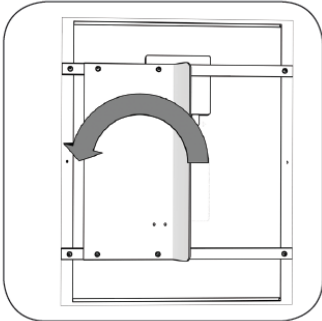
5

Orient the solar panel so it is facing the equator (pointing south if you are in the northern hemisphere). Secure the pole adapter setscrews.



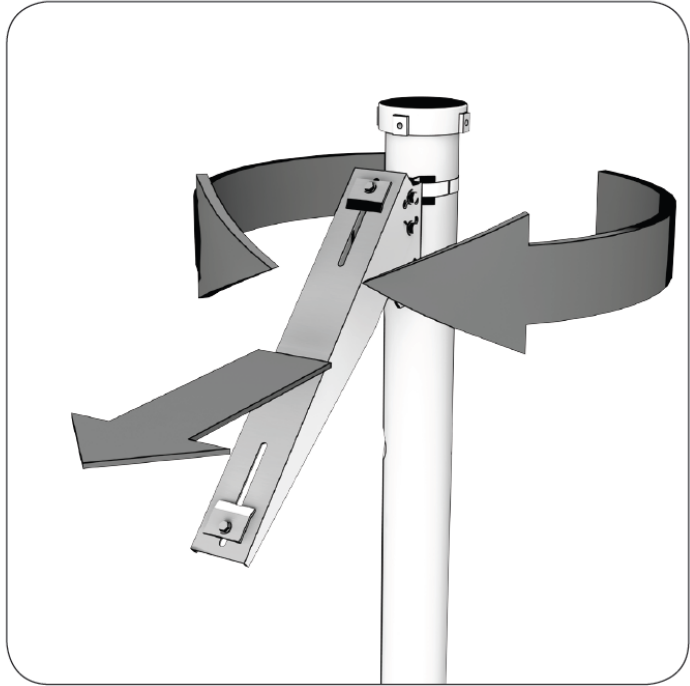
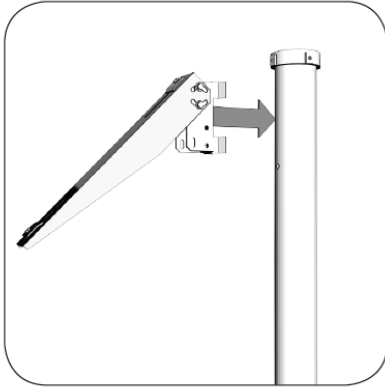
6

If required, the panel may be mounted higher on the pole by rotating the adapter plate. Note this orientation is not recommended in high wind zone areas.

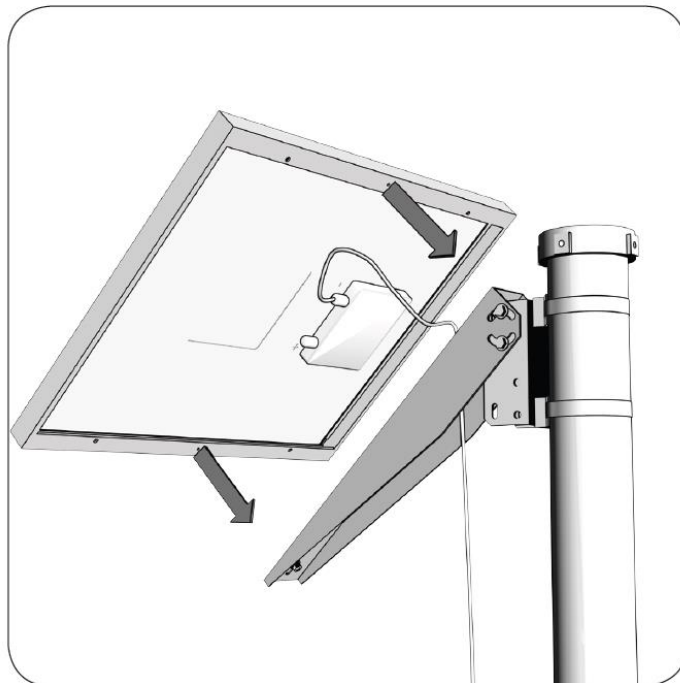


7

For the optional side pole solar mount, orientate the mount so it is facing the equator (pointing south if you are in the northern hemisphere). Secure the mount to the pole using stainless steel banding.



Attach the solar panel to the mount and feed the cable down the pole. Seal the hole in the pole with appropriate sealant.



Assemble the SP-5962 top of pole mount using the following method:

First open the box and confirm all the parts are present. Lay them out and confirm all parts have been received.



There should be:

(3) Kits containing cast pipe mounts with V-bolt hardware, (1) top of pole mount slip fitter, (2) bent tube arms, (1) short pipe base, (1) rubber cable grommet, (1) long cross brace pipe, and (1) ASTM hardware kit (NOT SHOWN).

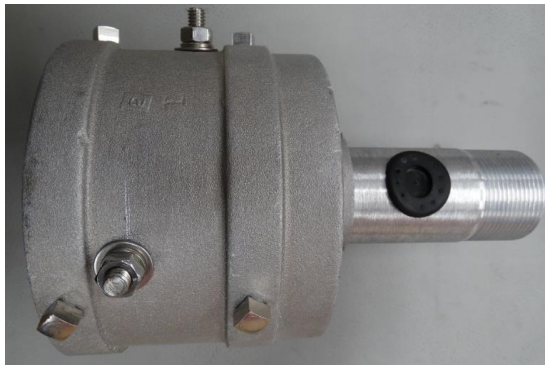




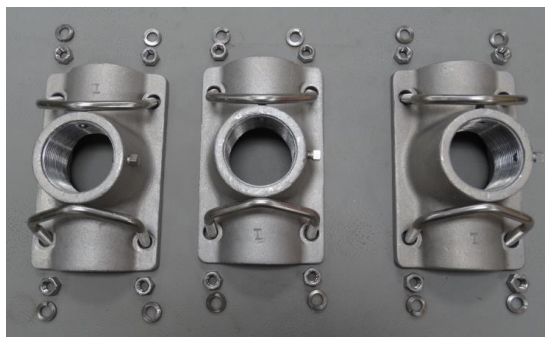
Begin by inserting the grommet into the short piece of pipe.



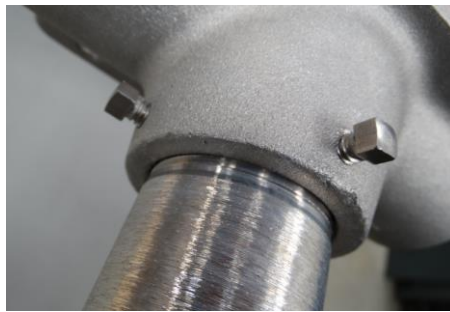
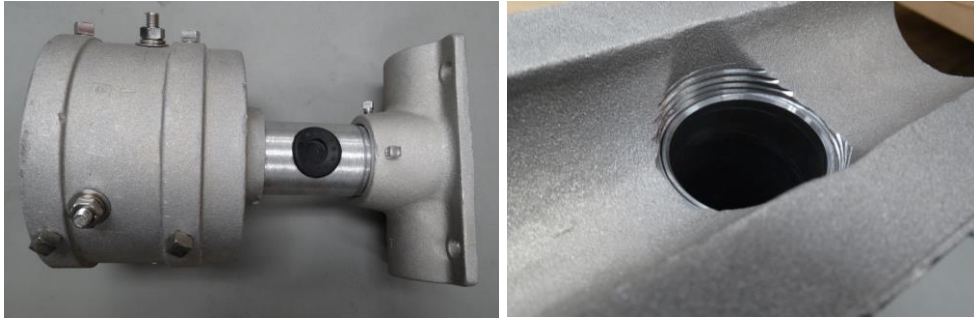
Thread the short piece of pipe into the top of pole mount slip fitter. Replace the 6" bolt hardware with the hardware from the ASTM hardware kit.



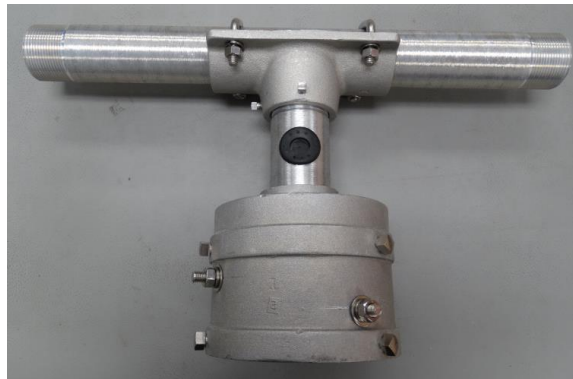
Unwrap the three cast pipe mounts and replace the V-bolts and associated hardware with the U-bolts from the ASTM hardware kit



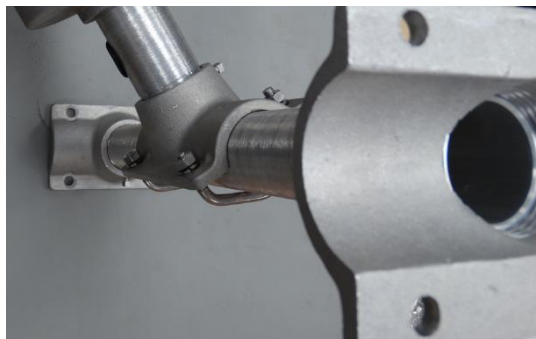
Thread one of the cast pipe mounts onto the other end of the short piece of pipe. Only thread the pipe far enough so it doesn't protrude into the cast mount where the pipe will rest. Hand tighten the set screws to hold it in place.



Place the long cross brace pipe on the cast pipe mount. Center the pipe in the mount and hand tighten with the provided U-bolts.

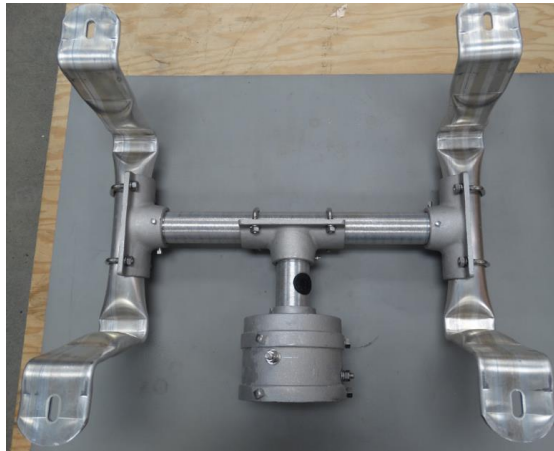


Attach the remaining two cast pipe mounts to either end of the long cross brace pipe.





Attach the two bent tube arms to the two cast pipe mounts using the supplied U-bolt hardware.



Lay the solar panel face down on a flat surface. Care should be taken to not scratch the surface of the panel.

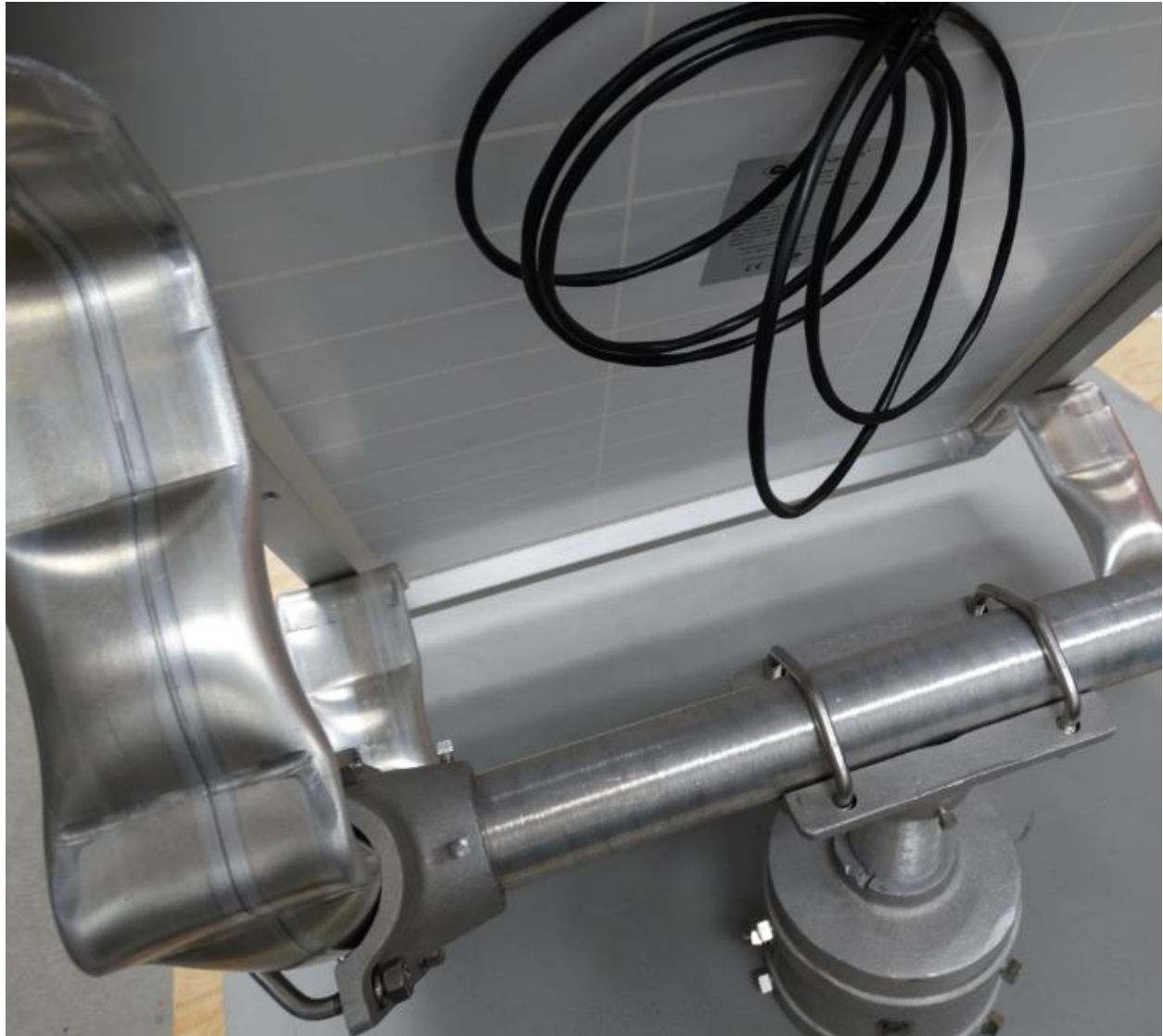


Place the mount on top of the solar panel and hand tighten the supplied hardware to the mount.



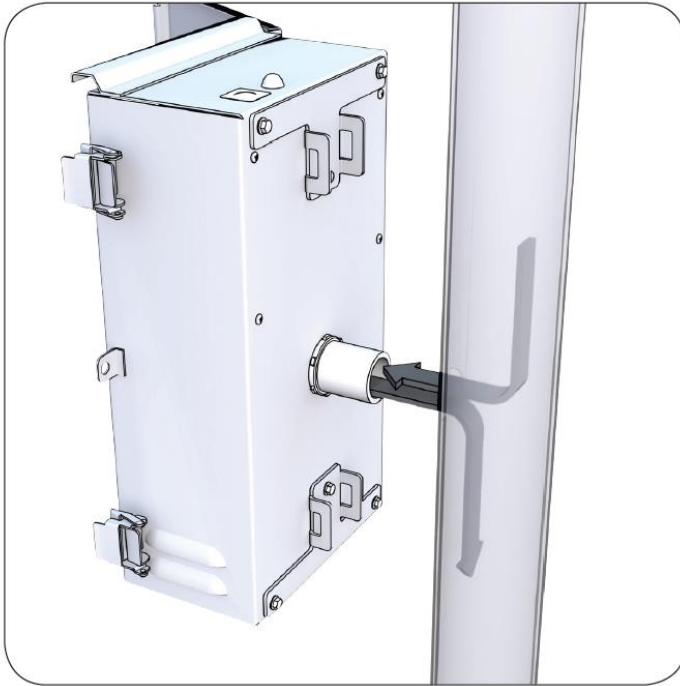
Adjust the mount to a 45° tilt angle and tighten all hardware appropriately. U-bolts shall be torqued to 95 inch lbs. The top of pole 5/16"-18 X 6" through bolts used for redundant safety shall be torqued to 95 inch lbs.

Pierce the grommet with a sharp pointed tool and feed the solar panel wire through and down the pole to the controller cabinet. Ensure a drip loop is present before the wire enters the cabinet.



8

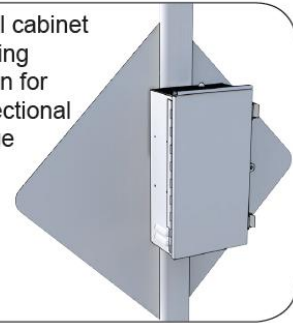
Feed the solar panel cable into the cabinet and feed the light bar cable(s) and push button cable(s) from the cabinet down the pole.



Typical cabinet  
mounting location  
for bidirectional  
signage

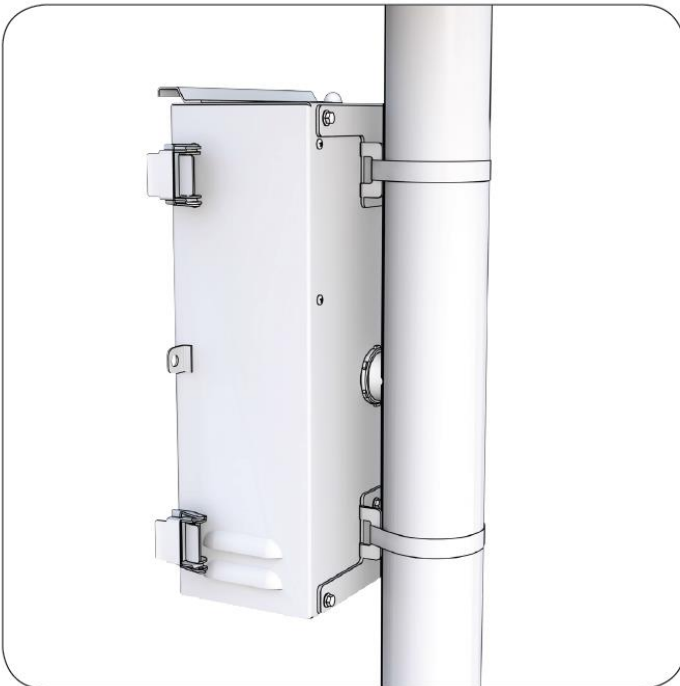


Typical cabinet  
mounting location  
for unidirectional  
signage



9

Secure the controller cabinet to the pole using appropriate stainless steel banding. Banding not supplied.



NOTE: Enclosure may be mounted using the alternative mounting using optional Z-Bar mount and U-bolts. ASTM F593 grade U-bolts are supplied. See Miami Dade County hardware compliance requirements for details. Torque U-bolts to 90 inch-lbs.

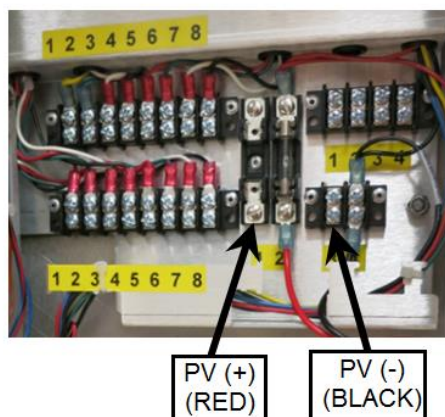


Before connecting the solar panel or battery, use a small flat head screwdriver to pry one end of each fuse upwards and keep the supplies disconnected until all connections are secure.



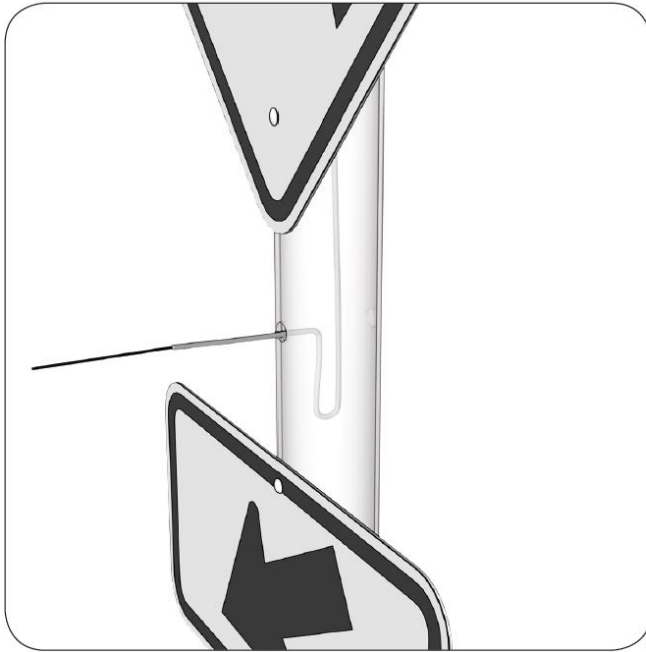
10

Connect the solar panel wires to the terminal block, ensuring the correct polarity.



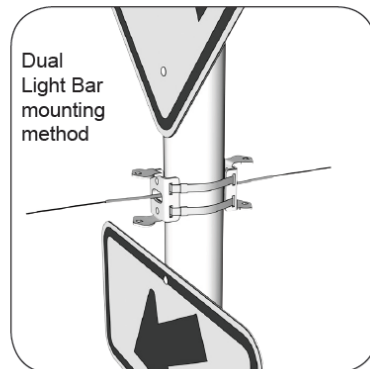
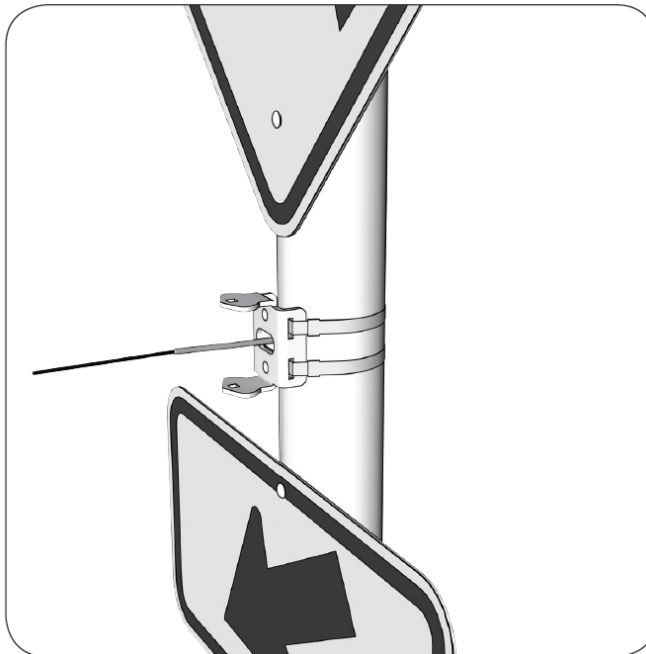
11

Feed the push button wires through the pole, creating a drip loop to prevent water ingress into the button.



12

Mount the light bar universal bracket(s), feeding the light bar cable through the center of the bracket. Banding not supplied.

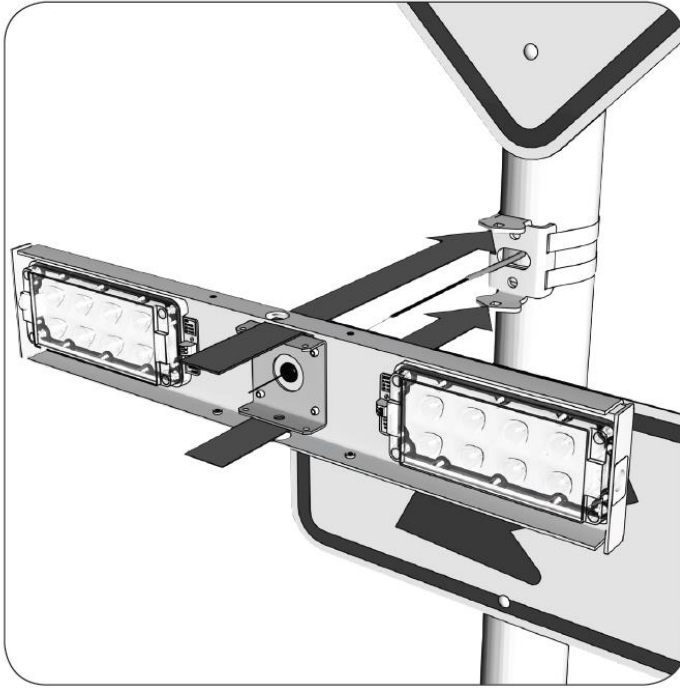


Note: Light bar mount may alternately be mounted directly to the pole into tapped holes. 5/16 X 3" bolts are recommended. Bolts are not supplied. Appropriate grade fasteners must be used according to local requirements. See Miami Dade County hardware compliance requirements for details. Torque these bolts to 100 inch lbs.



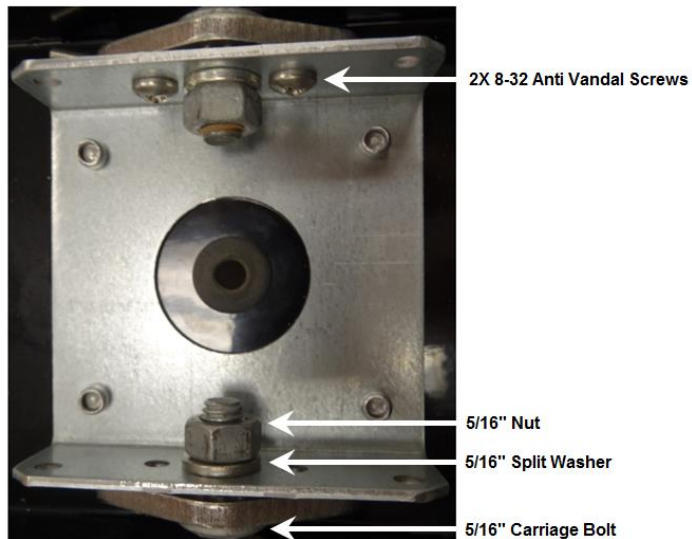
13

Mount the light bar(s) onto the universal bracket(s), feeding the light bar cable through the grommet in the housing.



14

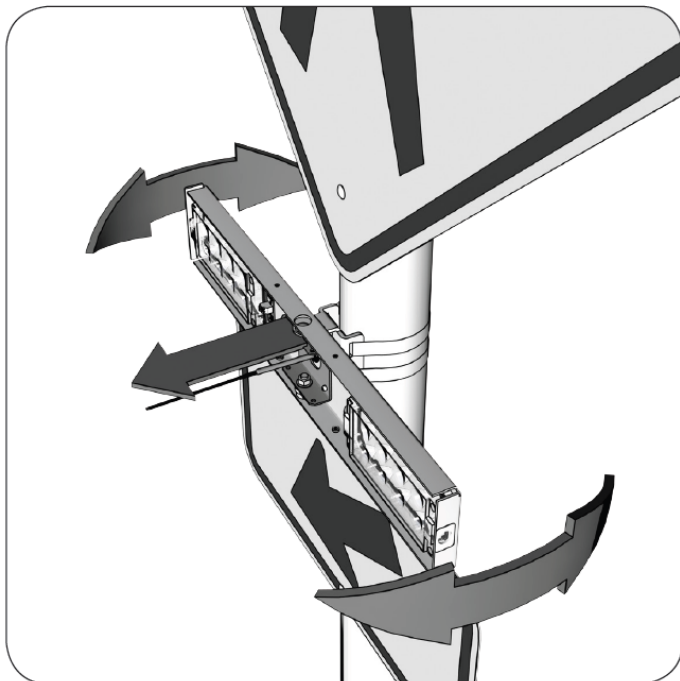
Bolt the light bar to the universal bracket.



NOTE: Anti vandal screws allow for up to 3° of horizontal adjustment in both directions after the mount has been installed.

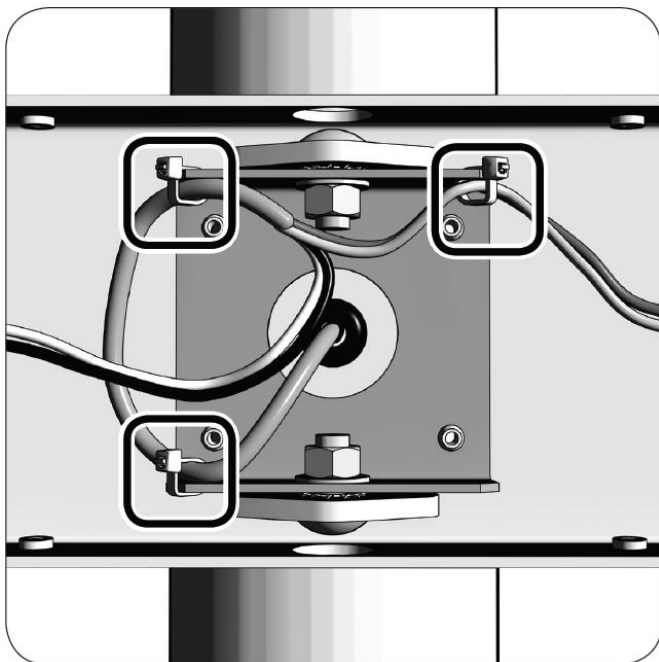
15

Align the light bar toward the traffic as required, and tighten mounting nuts to lock in place.



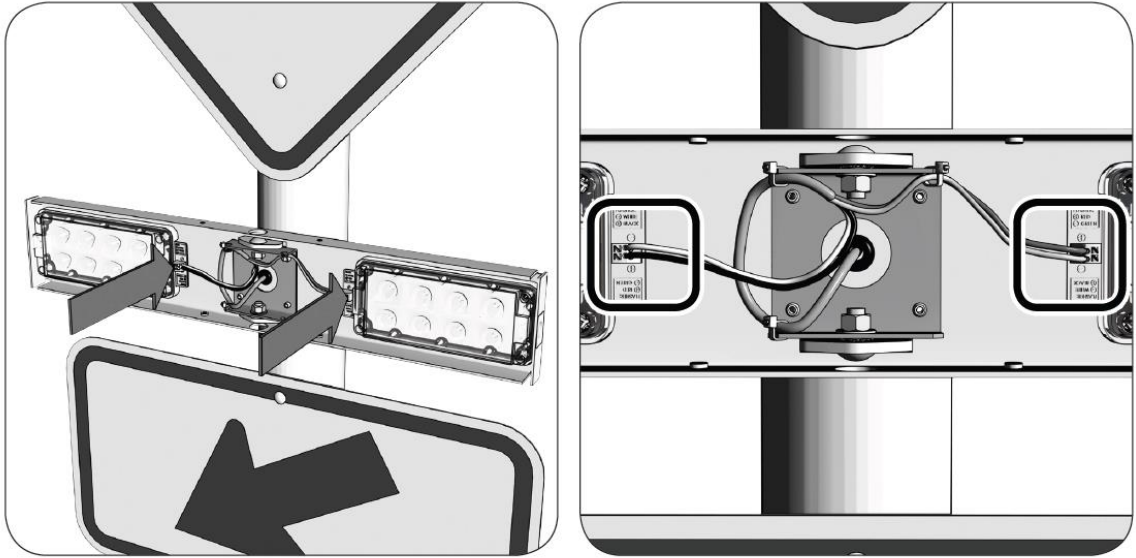
16

Secure the light bar cable using supplied cable ties as shown.



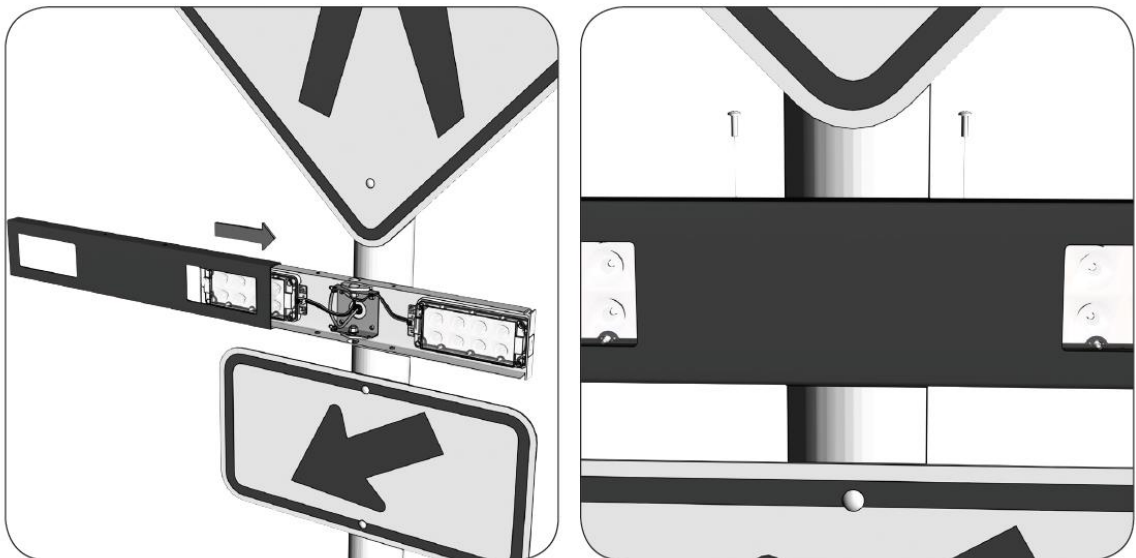
17

Push the light bar wires into the light bar connectors, following the color scheme as noted on LED.



18

Slide on light bar cover and secure with provided screws.

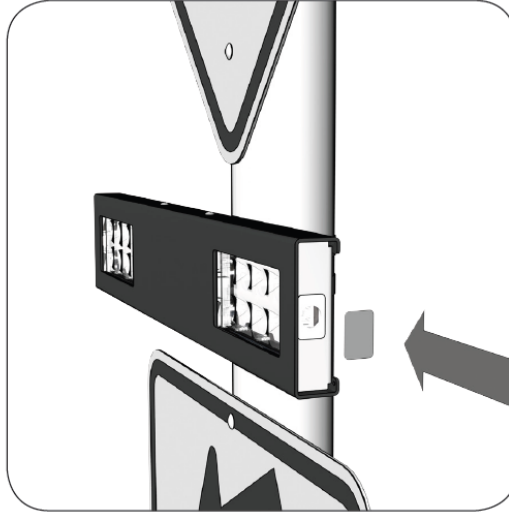


**NOTE:** Light bars with the backside painted black include 4 pin in Torx anti vandal screws. Two fasten to the top of the light bar, and two fasten to the bottom of the light bar. A T-15 Torx security bit is required to loosen the screws to gain access to the inside of the light bar.



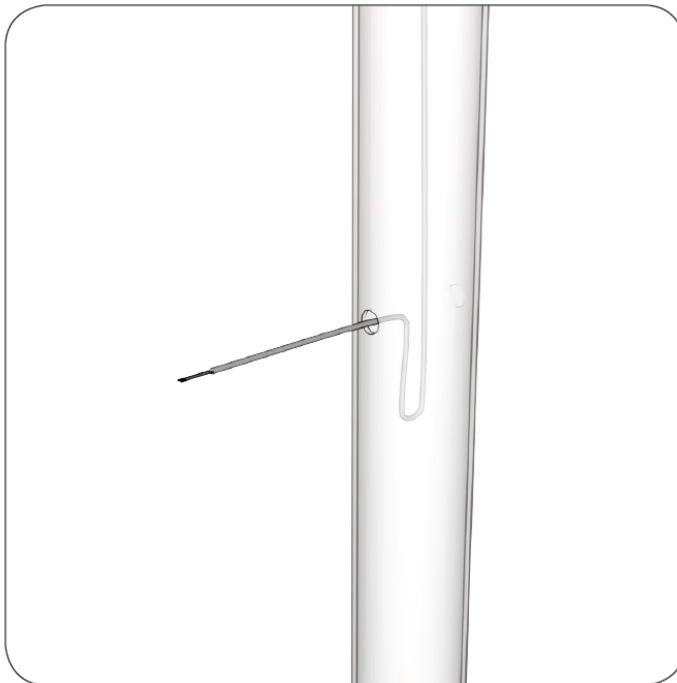
19

If the pedestrian confirmation light is not required in one direction, use the supplied opaque label to cover the indicator light.



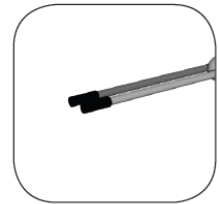
20

Feed the push button cable through the post, creating a drip loop.



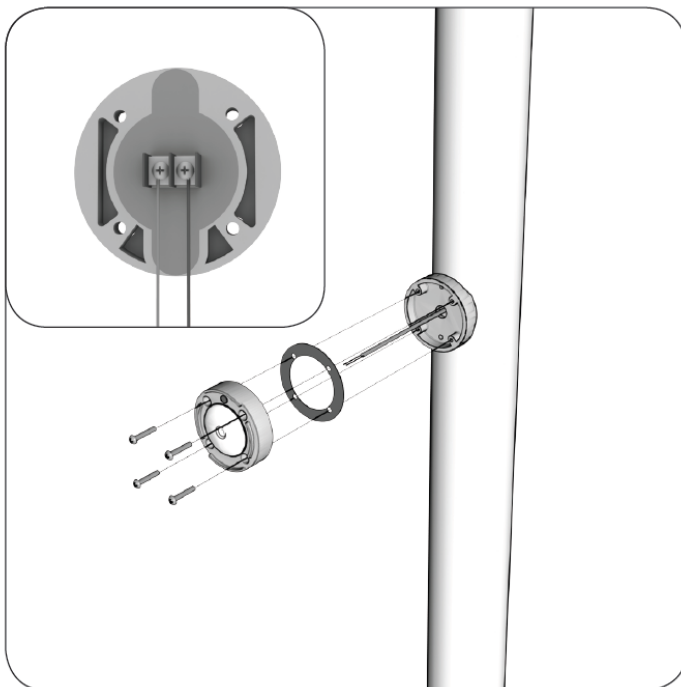
**NOTE**

If there is no push button on the pole (such as an advance RRFB) then insulate the ends and secure the wires.

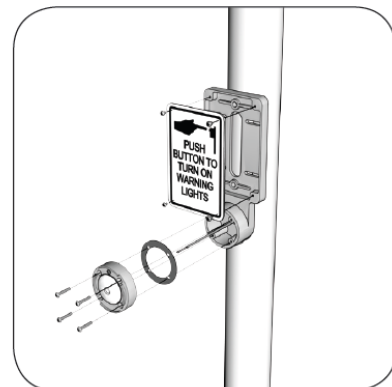


21

Attach the button mounting adapter to the pole, connect the button cable to the button and attach the button to the mounting adapter.

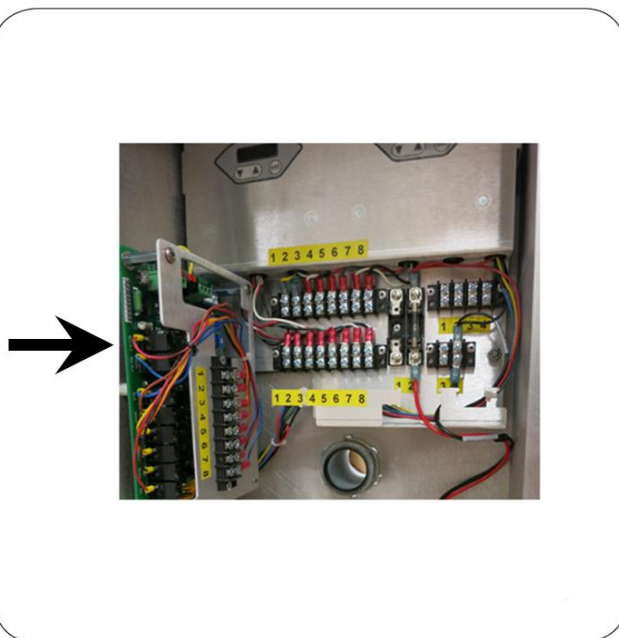


Optional push button with sign  
and sign mount

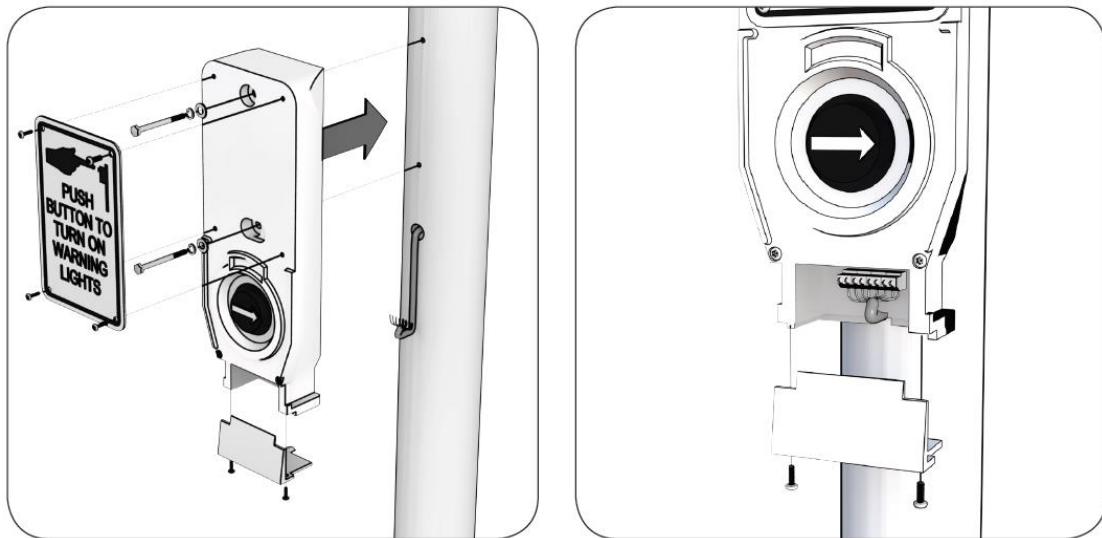


22

If the optional audible push button was ordered, there will be an additional controller card in the cabinet and the audible push button(s) will be included in the shipping box.

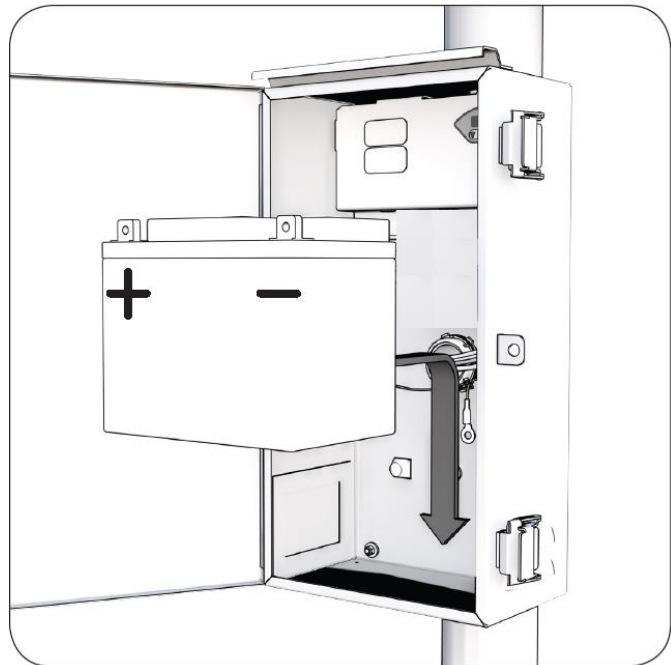


Install audible push button, running the cable from the pole, down the back of the button and into the compartment at the bottom of the button. Replace the button connection compartment cover.



23

Install the Battery, connecting each battery terminal to the correct polarity.



**NOTE**

Battery should be installed with the terminals facing outward.



Connect the fuses which had been disconnected to power the system.

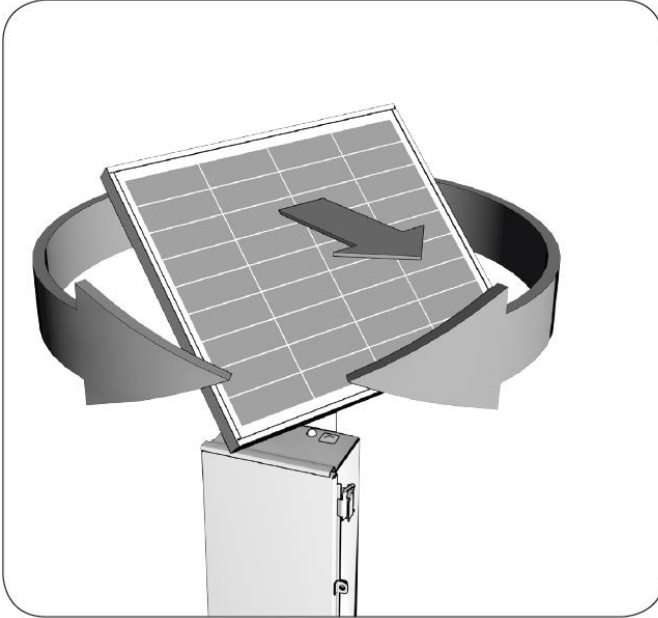
24

The system is factory programmed to operate and communicate to other units without configuration once the battery is connected. See 'EMS Programming and Testing' section to adjust default settings and to perform system testing. Close and secure cabinet door.



25

Ensure the solar panel is facing the equator (pointing south if you are in the northern hemisphere).



# EMS Programming and Testing

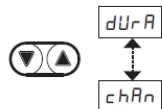
The Energy Management System (EMS) has several programming functions and settings. These are accessed through the Onboard User Interface (OBUI). This section discusses the various functions, settings and operation.

## EMS Onboard User Interface Operation

The EMS OBUI has three buttons to navigate and change settings and activate functions as required. The up button, down button and set button are used to scroll through menus, access and change settings, and accept new settings.



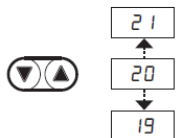
Use the up and down buttons to scroll through the menu.



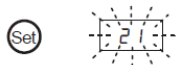
Press and hold the set button to edit a setting. The display will blink when the setting is ready to edit.



Use the up and down buttons to adjust the setting when in edit mode.



Press and hold the set button to accept the new setting. The display will flash 3 times to indicate the setting has been accepted.



**Note:** When installing a new fully charged battery, press and hold the “set” button as you connect the battery. Continue to hold the “set” button until zero is displayed briefly. This resets the EMS battery pack health monitor.

Do not hold the “set” button while reconnecting a damaged, used, or depleted battery.

**Note:** The most accurate Battery Pack Health Status reading is obtained when the solar panel is either not illuminated or not connected and the battery has been disconnected for at least 24 hours.

## Functions and Settings

The functions and settings are accessed through the OBUI via a menu system. Refer to page 26 for the menu hierarchy which includes a description of the functions and settings.

### NOTE

Only these items in the menu system are adjustable settings: dUrA\*, chAn, nItE\*, AAA\*, tESt, bArS, bISt

\*Networked settings. Changes to these settings will affect all systems on the same radio channel.

## Multi EMS Settings

The EMS is factory programmed based on the original requirements. If the system configuration is changed, settings may need to be updated to match the new configuration.

### ***Single or Dual Light Bar Systems***

A system designed to support single or dual light bars has a single onboard user interface. You can set the system to either have 1 or 2 light bars using the bArS setting. Setting the bArS to the correct quantity of light bars is essential for proper operation.

### ***Three to Four Light Bar Systems***

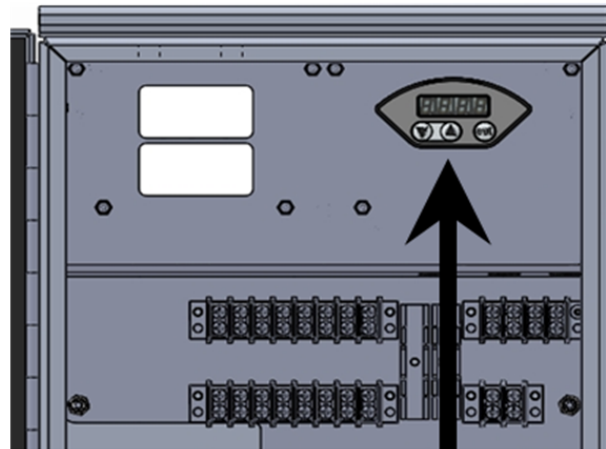
A system designed to support 3 to 4 light bars has an onboard user interface for light bars 1 and 2, and a second onboard user interface for light bars 3 and 4.

Changing the networked settings (dUrA, nItE, AAA) on one user interface will automatically change the setting on the other user interface. Non-networked settings (chAn, bArS) must be set on each user interface.

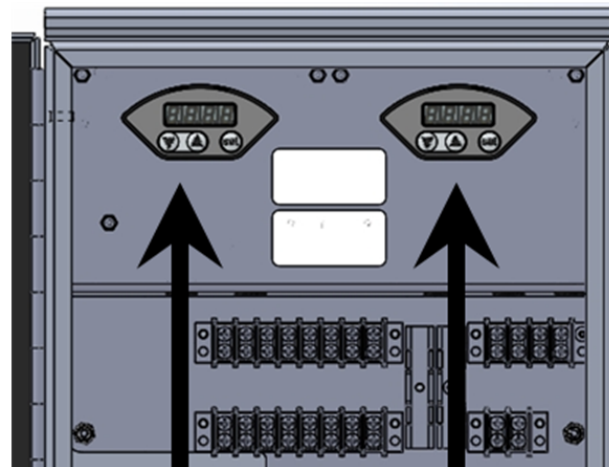
#### **NOTE**

The chAn setting must be set to the same channel on each user interface for proper operation.

You can set each EMS/User Interface to have 1 or 2 light bars using the bArS setting. Setting the bArS to the correct quantity of light bars is essential for proper operation.



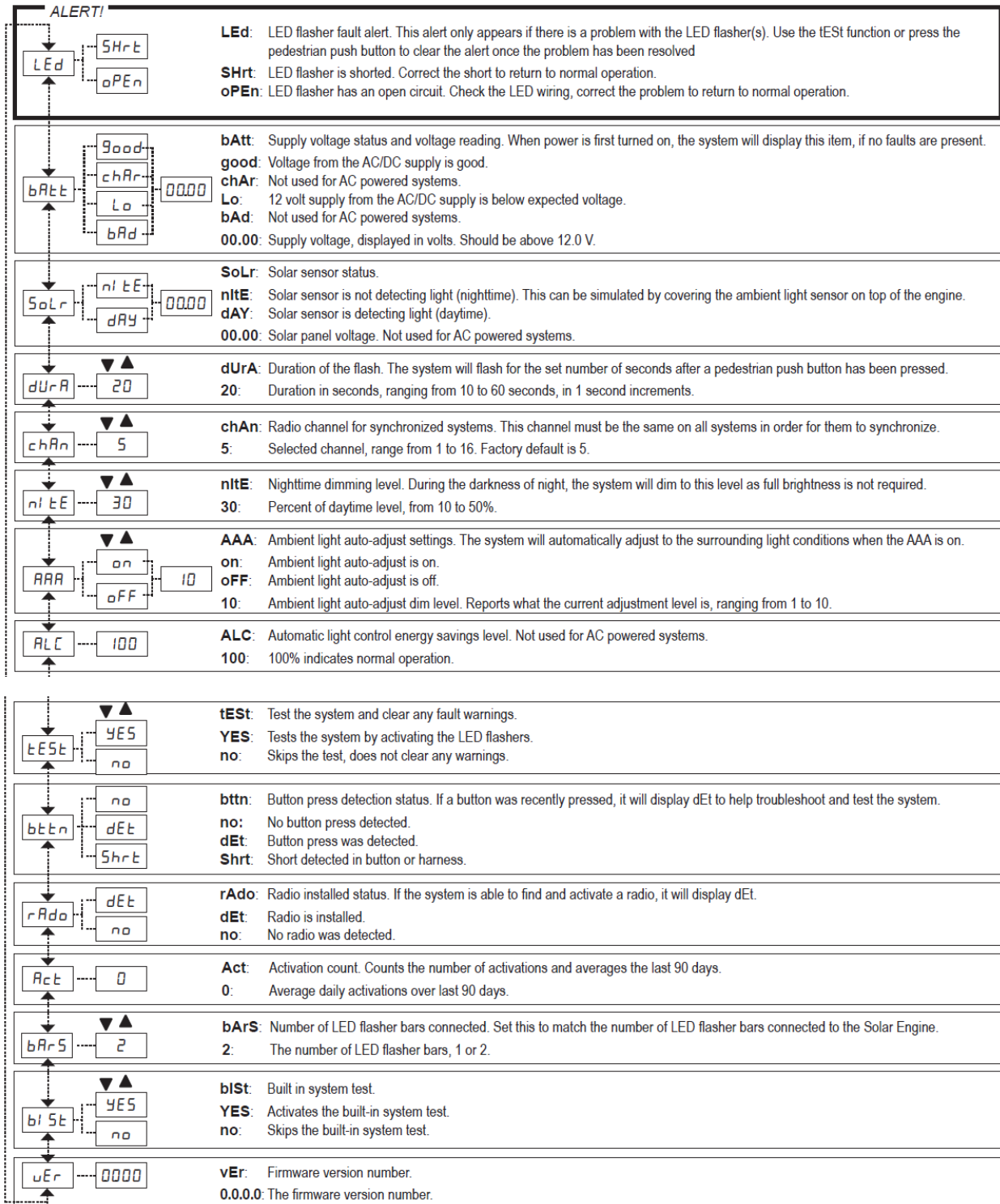
**EMS user interface  
for light bars 1 & 2**



**EMS user interface  
for light bars 3 & 4**

**EMS user interface  
for light bars 1 & 2**







## System Testing

### Testing the LED Flashers

The OBUI has a test function (tEst, see previous section) that activates the flashers independently of a physical push button test. Activating this function through the OBUI, as described in the previous section, will operate the flashers for the set period of time. If this activates the flashers properly, and the flashers will not operate with the pedestrian push button, then there may be a fault with the push button or the wiring to the button.

### Built-in System Test

The OBUI has a built-in system test function (bISt, see previous section). Activating this function through the OBUI, as described in the previous section, performs the system test. After the test completes, it will display any errors or 'PASS' if no error is detected.

Possible errors include:

Code	Error
0002	Severe temperature detected
0004	Onboard processor has failed
0010	There is a problem with the supply voltage
0020	Keypad failure detected
0040	Internal communication failure
0080	There is a problem with the ambient brightness sensor
0200	There is a problem with the flashing light bars

### LED Fault Message

The EMS performs an internal test during start up to check for any shorts or open circuits in the LED flashers and the associated wiring. This message is displayed on the OBUI before any other menu item. Use the tEst function or press the pedestrian push button to clear the alert once the problem has been resolved.

## Setting the Radio Channel

In order for the entire crosswalk set to operate when a pedestrian push button is activated, the SC315 utilizes an on board radio to communicate to the other units that make up the crosswalk set. The radio channel for all of the units must be set to the same radio channel. Adverse behavior will result if the same radio channel is not set on all of the units in a crosswalk set.



If there are two crosswalks set in close proximity to each other, but are intended to operate independently, then a different radio channel for each set will be required. The factory default for the radio channel is 5.

## Radio Network Settings

Some of the EMS settings are synchronized across the units in a crosswalk set on the same channel.

Once the networked setting is changed on one system, the networked settings will be transmitted and synchronized with the system that was just updated.



If there are two crosswalks sets in close proximity to each other and on the same radio channel, the networked settings may be transmitted and synchronized with the system that was just updated.

These settings are synchronized across the crosswalk set: dUrA, nItE, AAA. See the Functions and Settings section for an explanation on these settings.

#### NOTE

Changes to the networked settings can be made from any one of the units in a crosswalk set.

## Maintenance & Product Care

The SC315 solar engine is designed to operate reliably for years with virtually no need for maintenance. Carmanah recommends routine inspections of the solar panel to ensure that they are unobstructed by anything that may prevent effective solar charging, including:

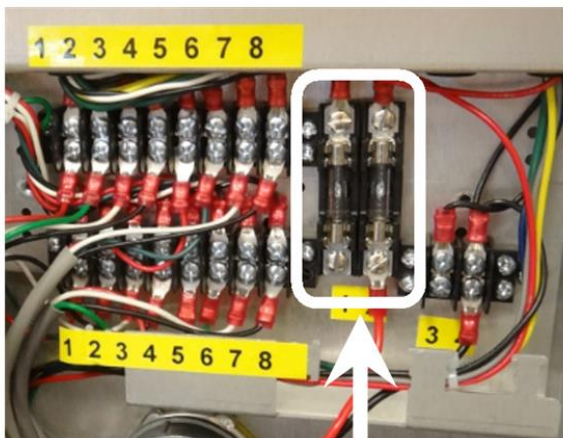
- dirt and dust
- snow
- leaves
- debris
- shade that may have developed after installation due to adjacent plant growth.

The frequency of the inspections depends on location and local weather patterns. A yearly visual inspection of the SC315 is typically sufficient. The SC315 is designed to be maintenance free, however maximum system performance will be achieved when the LED lenses and solar panels are clean.

### Fuse Replacement

A wiring fault during installation or maintenance can sometimes cause the battery fuses to blow. To replace the fuse:

1. Make sure you're not wearing any metal jewelry, or holding any tools or other conductive objects.
2. Disconnect the batteries.



Fuse Holders

3. Check all wiring for any faults that may have caused the fuse to blow.
4. Open the fuse holder apart and check the fuse.
5. Replace a blown fuse with an identical fuse - 7A, Littlefuse 0312007.MXP, Carmanah part # 71800.

### Battery Replacement

When the SC315 system's battery requires replacement, it is recommended that the original SC315 Battery be used (Carmanah part # 70774). If there is more than one controller at the installation site, it is recommended to replace all the batteries at the same time.



Battery replacement procedure should not be carried out in windy conditions. In all cases, the area at the base of the pole must be roped off to prevent people from being injured or killed by falling pieces.

### EMS Recycling

Production of the EMS required the extraction and use of natural resources. The EMS may contain substances that could be harmful to the environment or human health if improperly handled at the product's end of life. In order to avoid release of such substances into the environment and to reduce the use of natural resources, we encourage you to recycle the EMS in an appropriate way that will ensure most of the materials are reused or recycled appropriately. Check your local municipality for electronics recyclers.

# Troubleshooting

Symptom	Possible Cause - What to Check
The EMS does not activate, does not display any information, or the system does not activate.	<p>This is typically caused by low or no voltage.</p> <p>Check the circuit breaker. If the circuit breaker has tripped, check the power feed and wiring for issues.</p> <p>Check the DC supply voltage either through the OBUI or with a voltmeter. See the EMS Programming and Testing section of this manual.</p>
LEDs won't flash when button on same post is pressed	<p>This can be caused by either button failure, a wiring issue, no supply voltage, or the unlikely event of an EMS failure.</p> <p>Check to insure that the button is functioning and it is providing the typical feedback. If the button has an LED or audio feedback, ensure that these are working.</p> <p>Check the wiring to the button for continuity and make sure the wires are not pinched anywhere along their length.</p> <p>Check the wiring to the LED Light Bars for continuity and make sure the wires are not pinched anywhere along their length.</p> <p>Check that the wiring pattern (polarity) is correct on the LED Light Bars.</p> <p>Check the supply voltage, either through the OBUI or with a voltmeter (see item above)</p> <p>Check the OBUI for errors. See the EMS Programming and Testing section of this manual.</p> <p>Test the system using the OBUI 'tEST' function. See the EMS programming and testing section of this manual. If the LEDs flash using the OBUI functions, then the problem is in the button or wiring to the button.</p>
LEDs on same post flash, but other systems in the crosswalk set won't flash	<p>The SC315 communicate via a radio. If one system is activated, but the other systems in the crosswalk set are not coming on, this points to a radio issue.</p> <p>Ensure that all of the units in a crosswalk set are set to the same radio channel using the OBUI. See the EMS Programming and Testing section of this manual.</p> <p>Ensure that the units in a crosswalk set are not too far apart. The maximum distance for proper radio communication is 500 unobstructed feet. There can be no barriers or obstructions between systems, such as buildings or billboards.</p>
One Light Bar flashes, but the other Light Bar on the same post does not flash	<p>This is likely caused by improper wiring of the light bars.</p> <p>Ensure that the wire colors match the instructions on the Rectangular Flashers and in this manual. If they do not match then one light bar may not activate.</p>
One Rectangular Flasher flashes, but the other Rectangular Flasher on the same light bar does not flash	<p>This is likely caused by incorrect wiring on the LED Light Bars.</p> <p>Check each of the connections at the Rectangular Flashers to ensure correct wiring pattern (polarity).</p>

Symptom	Possible Cause - What to Check
The LEDs are dim when flashing	<p>The supply voltage may be too low for proper operation. Check the OBUI for status and voltage. See the EMS programming and testing section of this manual.</p> <p>Check for debris covering the Ambient Light Sensor on top of the Solar Engine.</p> <p>Set the number of light bars to the correct value on the OBUI. See the EMS Programming and Testing section of this manual.</p> <p>Check the Ambient light Auto-Adjust (AAA) setting on the OBUI. Turn off the AAA to see if this corrects the dim LEDs. See the EMS programming and testing section of this manual.</p>
The LEDs appear too bright when flashing	<p>Settings on the EMS can affect the apparent brightness of the LEDs.</p> <p>Set the number of light bars to the correct value on the OBUI. See the EMS Programming and Testing section of this manual.</p>
Lights flash when no button is pressed	<p>This is likely caused by another nearby system on the same radio channel activating this system.</p> <p>Ensure that all of the units in a crosswalk set are set to the correct radio channel using the OBUI, ensuring that nearby systems at a different location are using a different channel. See the EMS Programming and Testing section of this manual.</p>

# Specifications

Mechanical Specifications	
Cabinet Dimensions	
Width	10.5" (267 mm)
Depth (not including mount)	6.5" (165 mm)
Height	19.5" (495 mm)
Weight	39.6 lbs (18 kg)
Solar Panel Dimensions	
Height, Width, Depth	26.2" x 21.1" x 1.38" (665 mm x 536 mm x 35 mm)
Tilt Angle	45 degrees (Top of pole mount)
Electrical Specifications	
System	
System voltage	12V (nominal)
Overcurrent Protection	
Fuse	2 x 7 A
Fuse Type	3AG (1/4" x 1-1/4" )
Solar Charge Controller	
Type	Maximum power point tracking 3 stage temperature compensated
Battery	
Quantity	1
Voltage	12 V (nominal)
Capacity	35 Ah
Solar Panel	
Power	45 W
Voc	21.6 V
Vmp	17.5 V
Imp	2.57 A
Isc	2.78 A
LED Driver	
Type	Constant current, buck - boost
Max output voltage	33 Vdc
Max output current	300 mA
Environmental	
Maximum wind zone deployment	110 mph (150 mph with SP-5962 Top of Pole Mount)
Operating temperature range	5 to 122° F (-15 to 50° C)

## Miami Dade County Hardware Compliance Requirements:

- 1) Nuts, bolts and washers used to mount the light bars must be Type 304 or 316 stainless steel. Light bars must be bolted to the pole mounting surface through a tapped hole using type 304 or 316 stainless steel flat and lock washers. Banding is not permitted. Minimum bolt requirement is for two type 304 or 316 stainless steel 5/16"-18 bolts which meet the requirements of ASTM F593 with a minimum yield strength of 65KSI. Bolts shall be torqued to 100 inch lbs.
  - 5/16" Bolts not supplied with light bar for mounting directly to pole.
- 2) Only Top of Pole Mount SP-5962 may be used with the SC315-SOLAR. Saddle bolts shall be type 304 or 316 stainless steel 5/16"-18 V-bolts or U-bolts which meet the requirements of ASTM F593 with a minimum yield strength of 65KSI. Saddle bolts shall be torqued to 95 inch lbs. The top of pole 5/16"-18 X 6" through bolts used for redundant safety shall meet the requirements of ASTM F593 with a minimum yield strength of 65KSI. Safety bolts shall be torqued to 95 inch lbs. Corresponding 5/16" nuts shall meet the requirements of ASTM F594.
  - ASTM grade hardware is supplied to replace some of the hardware that comes with the SP-5962 mount. 1/4" hardware is supplied to mount the solar panel, 5/16 x 6" bolts are supplied for the slip fitter, and 5/16" U-bolts are supplied to replace the V-bolts.
- 3) Only the cabinet Z-bar mount may be used. Minimum bolt requirement is for two type 304 or 316 stainless steel 1/2"-13 U-bolts meeting the requirements of ASTM F593 with a minimum yield strength of 65KSI. Type 304 or 316 stainless steel lock washers shall be used with the U-bolts. The corresponding 1/2" nuts must meet the requirements of ASTM F594. U-bolts shall be torqued to 90 inch-lbs.
  - Z-bar mounts are provided with these appropriate U-bolts.
- 4) Four type 304 or 316 stainless steel 8-32 x 0.5" pin in torx head anti vandal security screws are to fasten the outer cover of the light-bar. Two 304 or 316 stainless steel 8-32 X 3/8" Philips head machine screws in the light bar mount are to be used to set the position of the light bar.
  - Light bars with the backside painted black are provided with these 4 appropriate pin in Torx anti vandal screws.

## Warranty

This product is covered by the Carmanah warranty. Visit [www.carmanah.com](http://www.carmanah.com) for additional information or contact the customer service department.

Before contacting Carmanah's customer service department, please have the serial number of your system available, a brief description of the problem, as well as all details of the installation.

To contact Carmanah's Customer Service Department:

**Mail:** Carmanah Technologies Corporation  
250 Bay Street  
Victoria, BC Canada V9A 3K5

**Phone:** 1.250.380.0052  
877.722.8877 (Toll Free in U.S. and Canada)

**Fax:** 1.250.380.0062

**Email:** [customerservice@carmanah.com](mailto:customerservice@carmanah.com)

**Website:** [carmanah.com](http://carmanah.com)